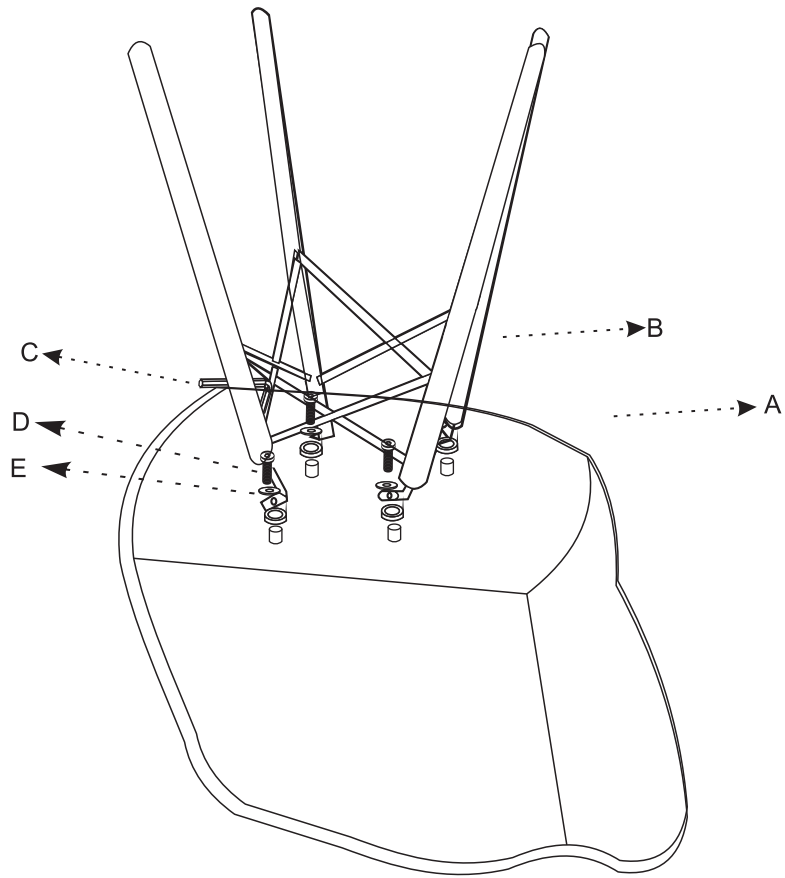







A



B



A		X1	D		X4
B		X1	E		X4
C		X1			

ASSEMBLING PROCESS

