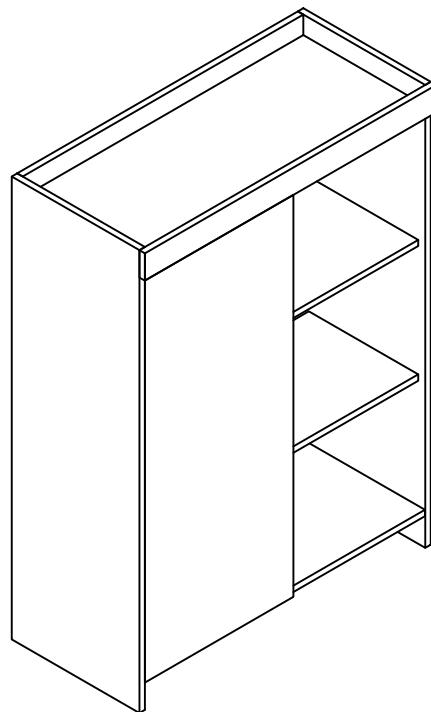


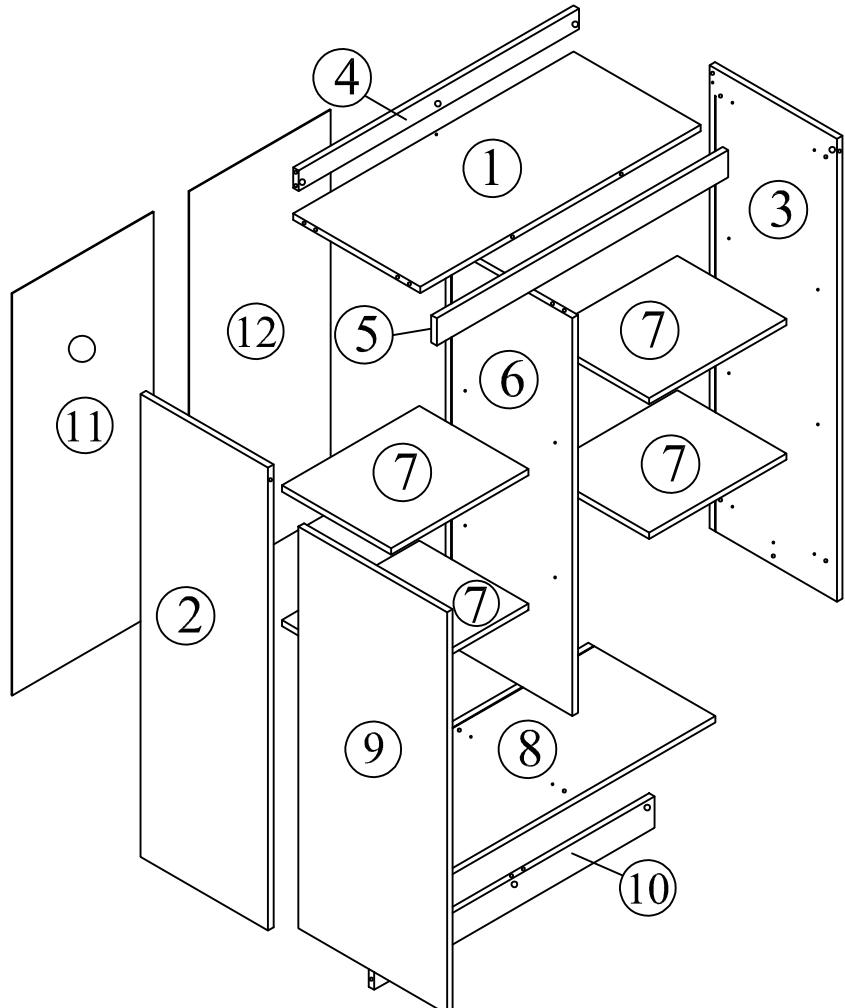
Assembly Instructions

Model: MPC 8015

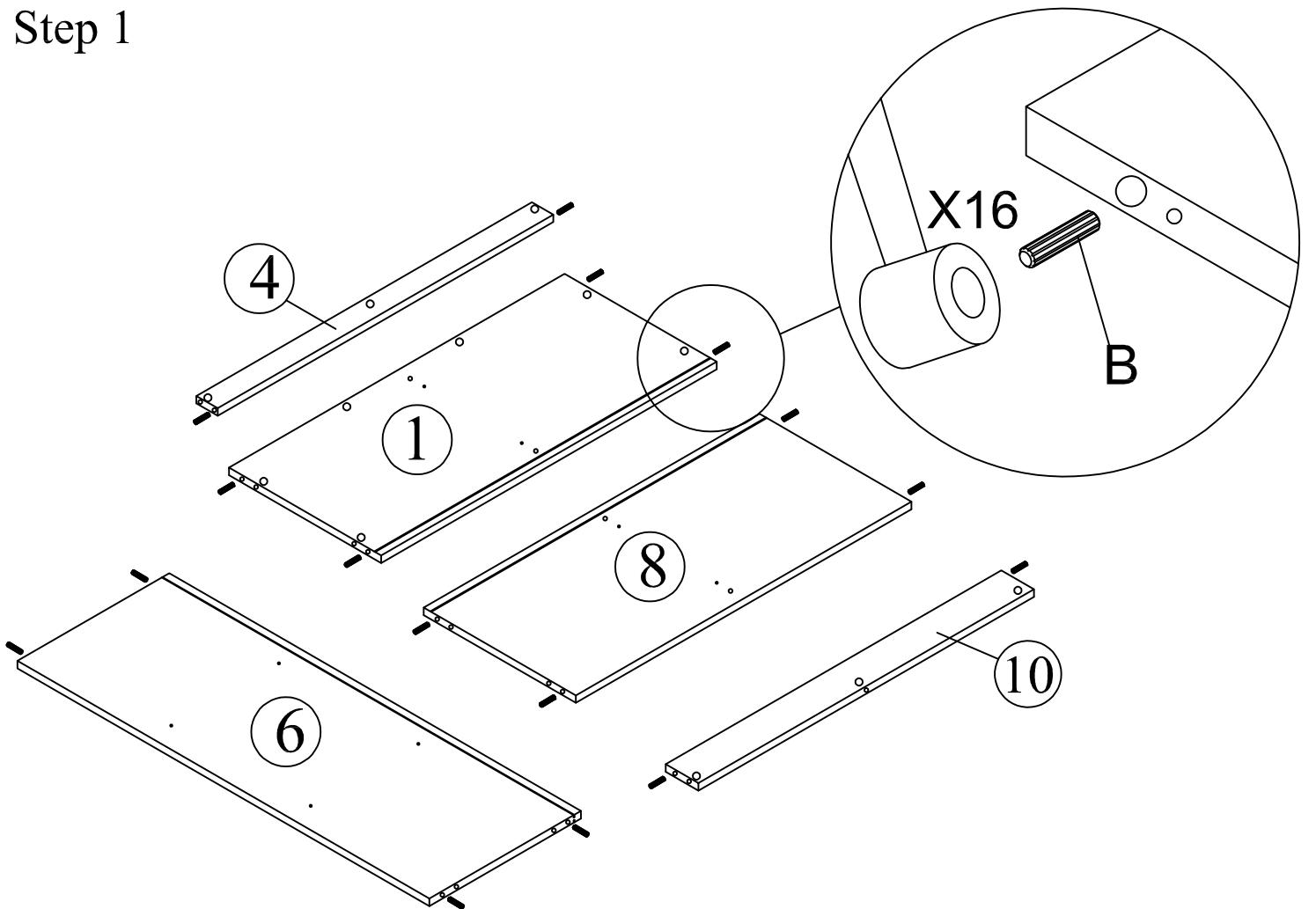
Part List		QTY
1	Top Panel	1
2	Left Side Panel	1
3	Right Side Panel	1
4	Back Top Panel	1
5	Front Top Panel	1
6	Middle Panel	1
7	Shelf	4
8	Bottom Panel	1
9	Door Panel	1
10	Support Leg Panel	1
11	Left Back Panel (Hole)	1
12	Right Back Panel	1



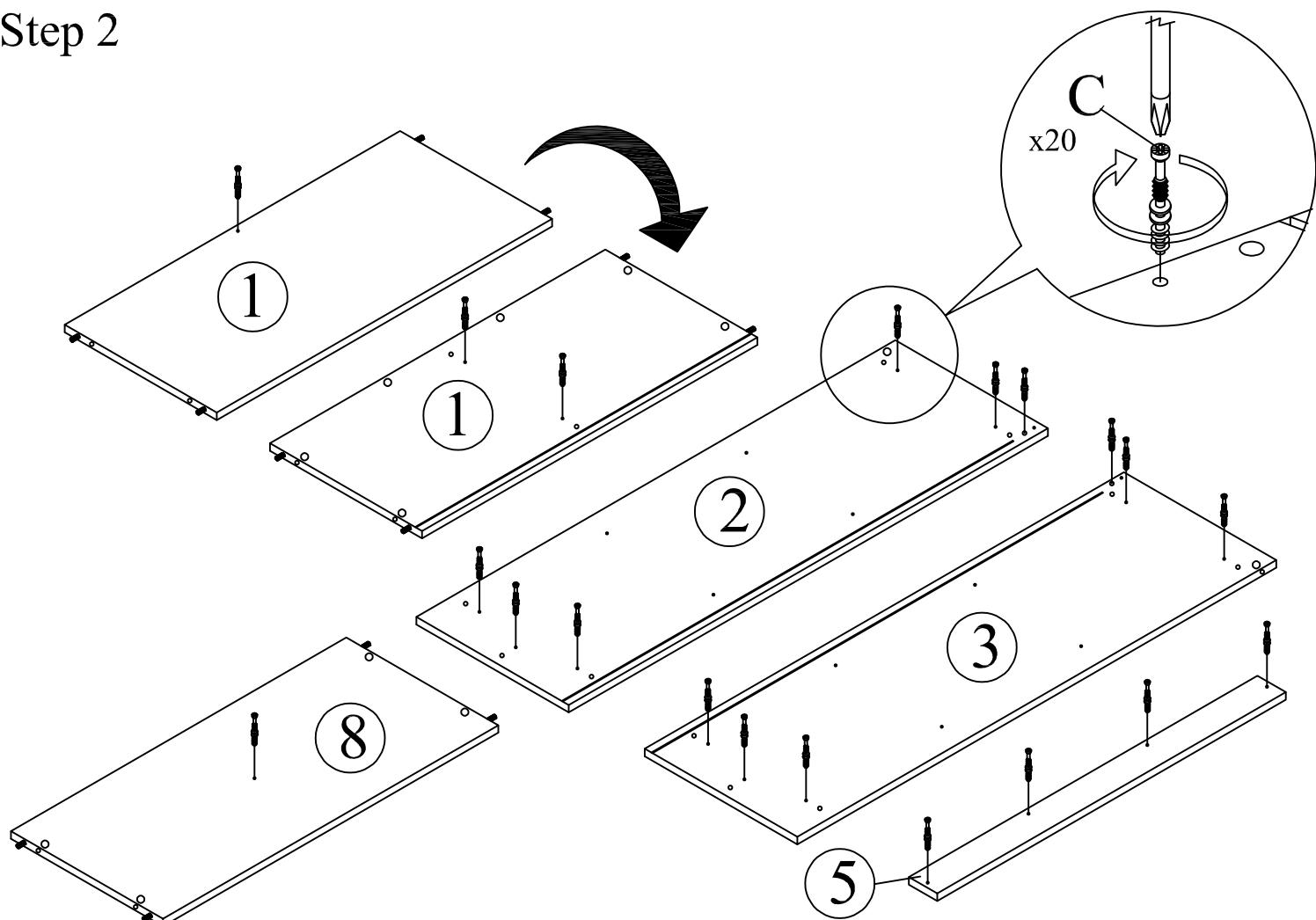
Hardware		QTY
A	Allen Key M4	1
B	Dowel	16
C	Mini Fix Bolt	20
D	Mini Fix Housing	20
E	Mini Fix Cap	20
F	CSK Screw M4x16mm	32
G	Hinges	2
H	L Bracket	8
I	JCBC W Screw M6x40	2
J	White Nail	6
K	Shelf Support Metal	16
L	Stud	4



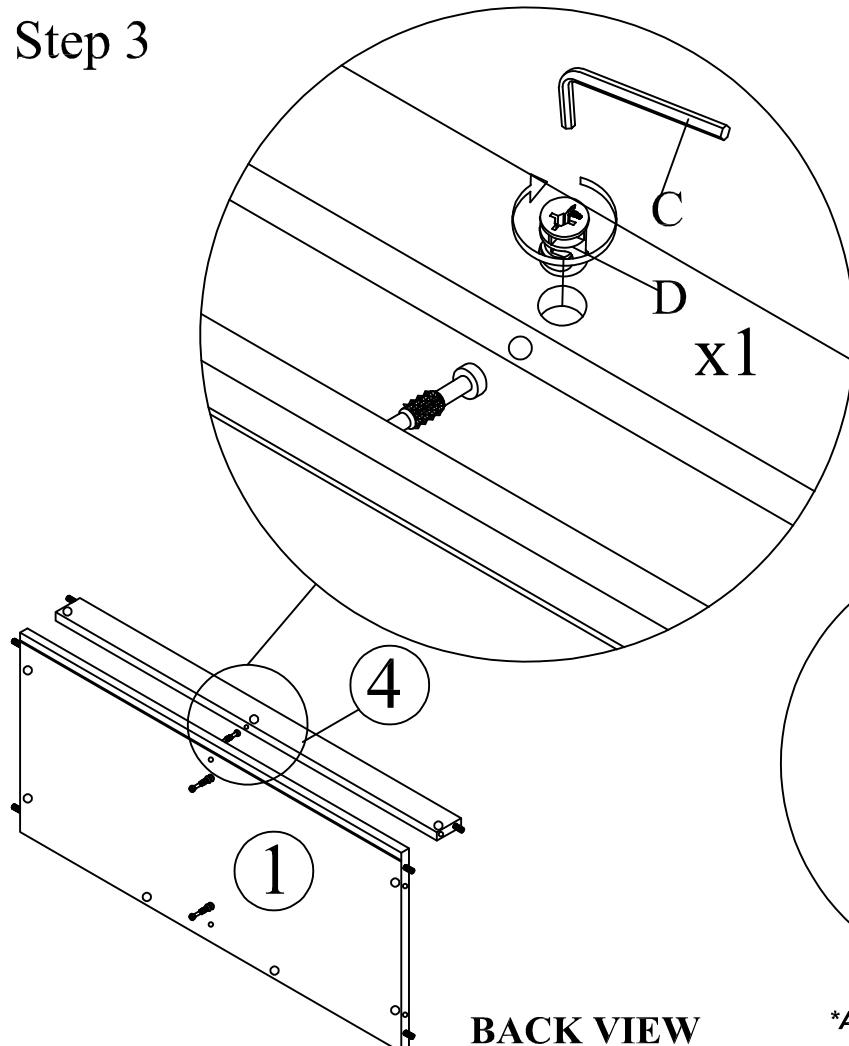
Step 1



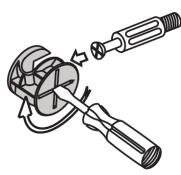
Step 2



Step 3



This is how a mini fix works...

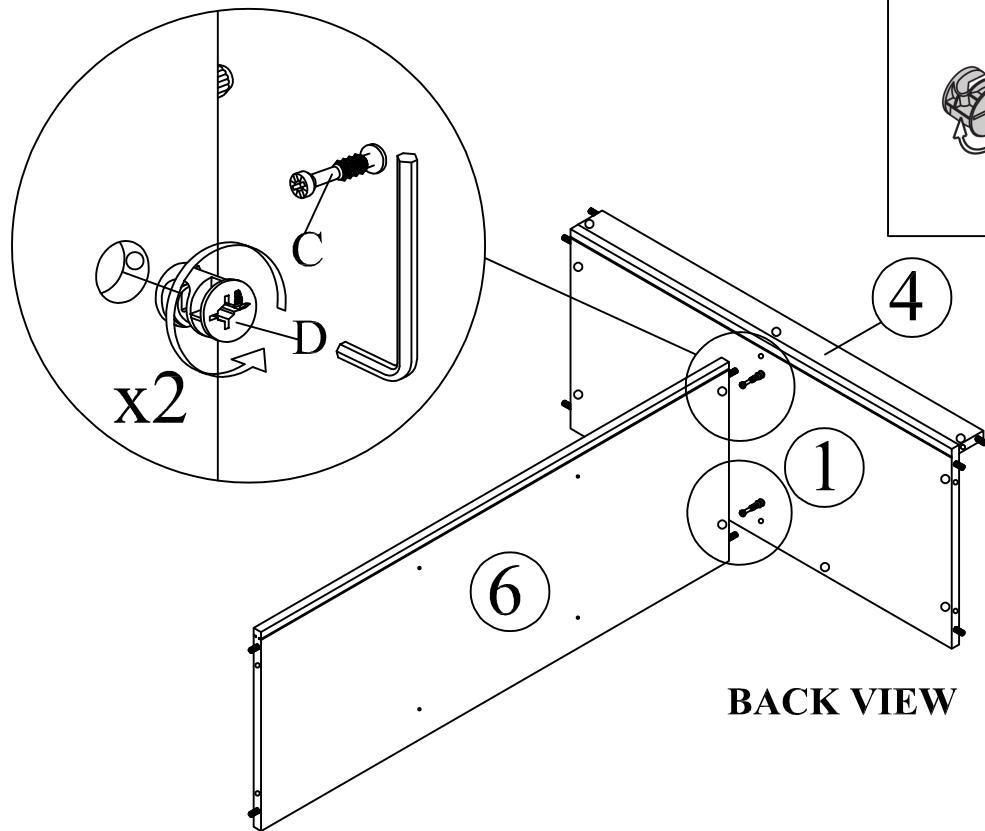


The head of the mini fix housing goes into the open mouth of the mini fix bolt. You then turn the mini fix housing so it tightens over the mini fix bolt.

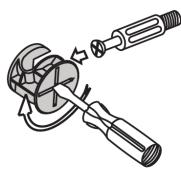
BACK VIEW

*Attach Minifix Cap as shown.

Step 4

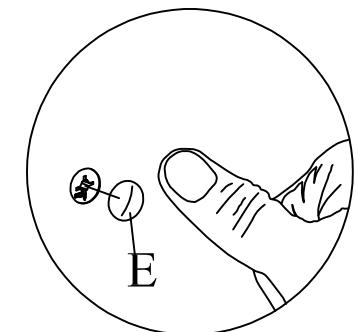


This is how a mini fix works...



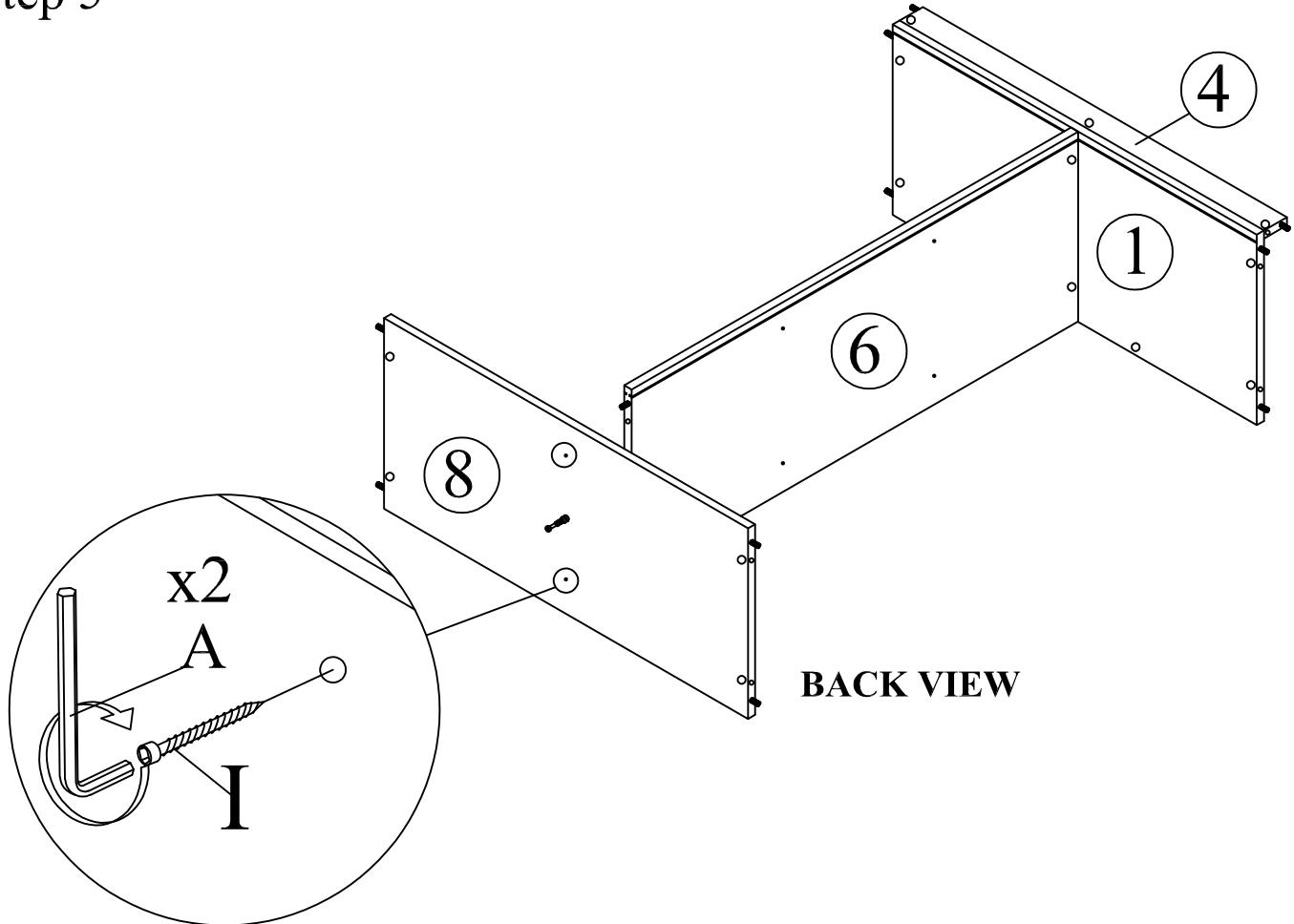
The head of the mini fix housing goes into the open mouth of the mini fix bolt. You then turn the mini fix housing so it tightens over the mini fix bolt.

BACK VIEW

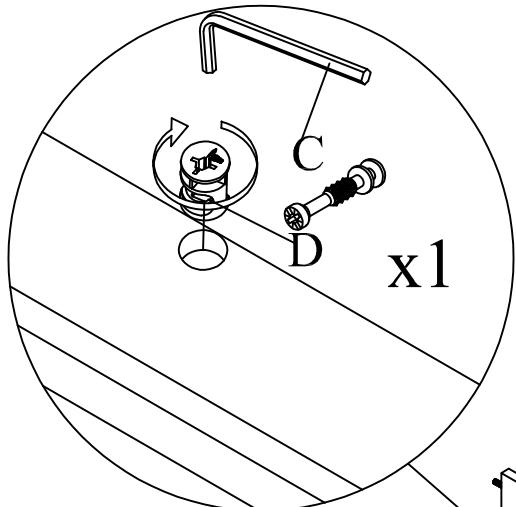


*Attach Minifix Cap as shown.

Step 5



Step 6

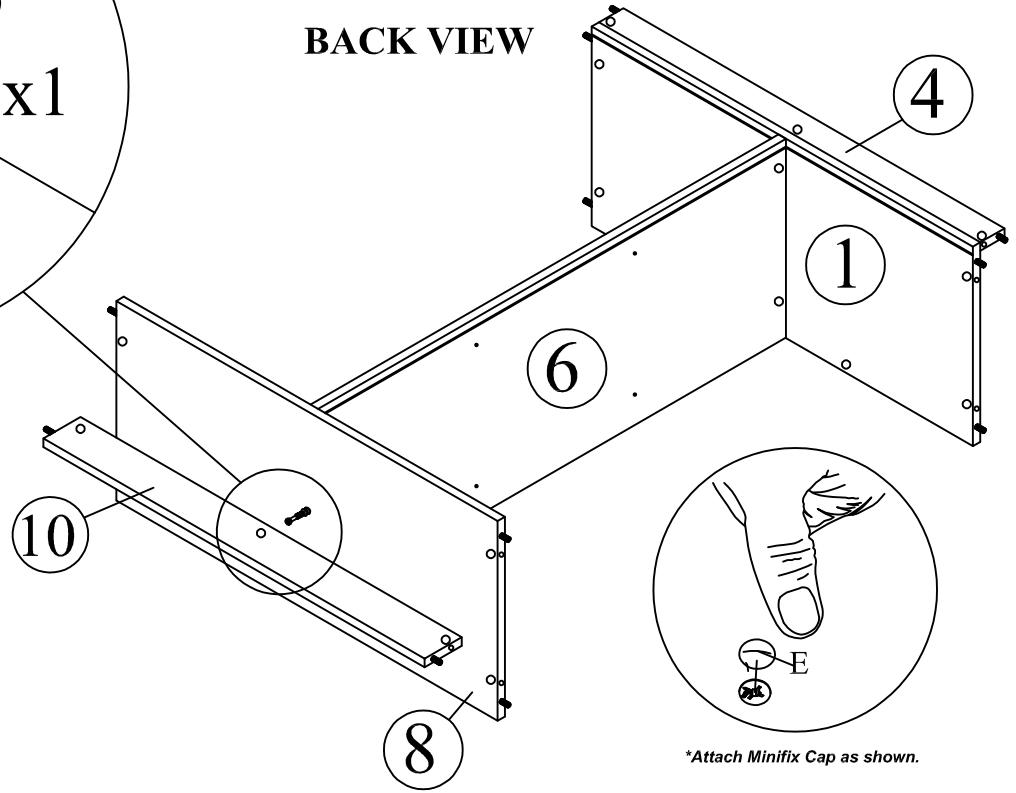


This is how a mini fix works...



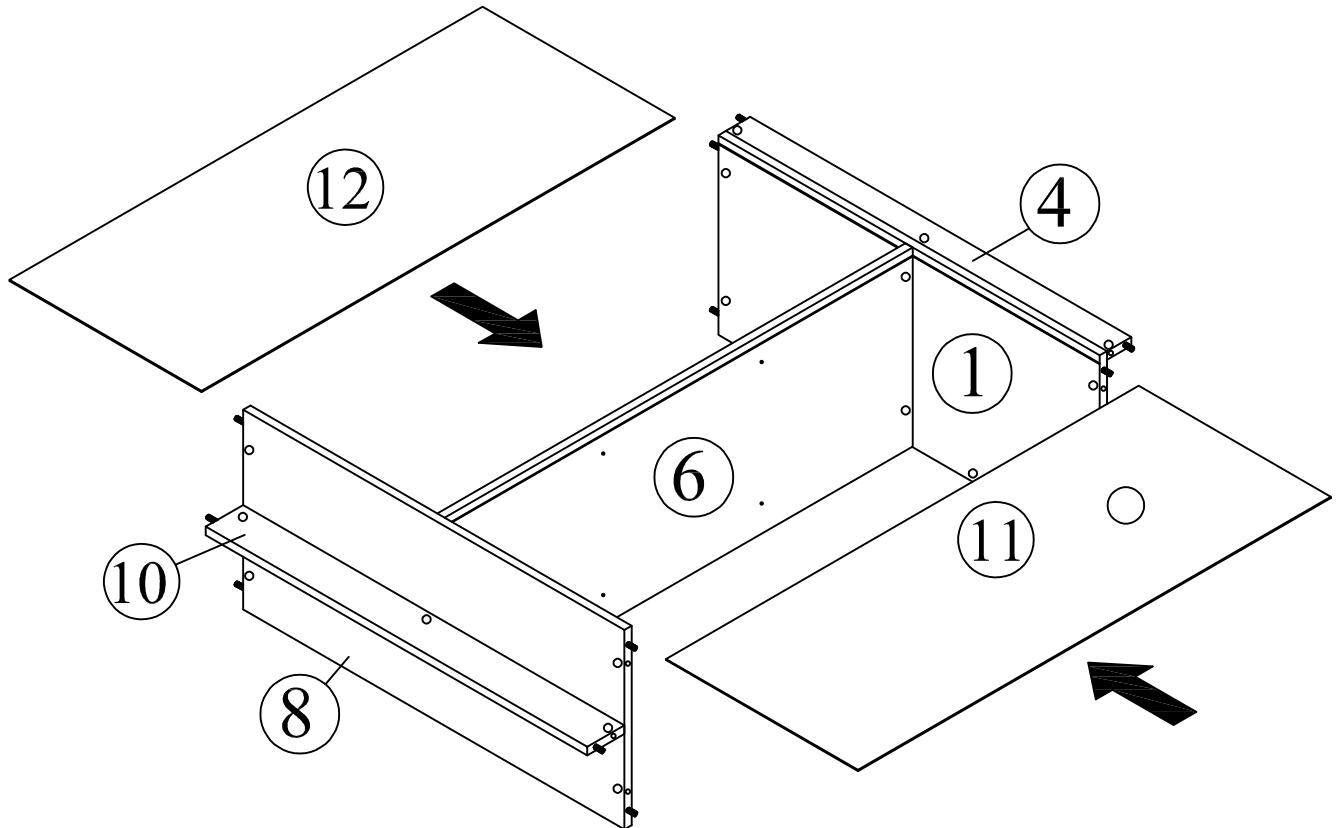
The head of the mini fix housing goes into the open mouth of the mini fix bolt. You then turn the mini fix housing so it tightens over the mini fix bolt.

BACK VIEW



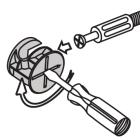
*Attach Minifix Cap as shown.

Step 7

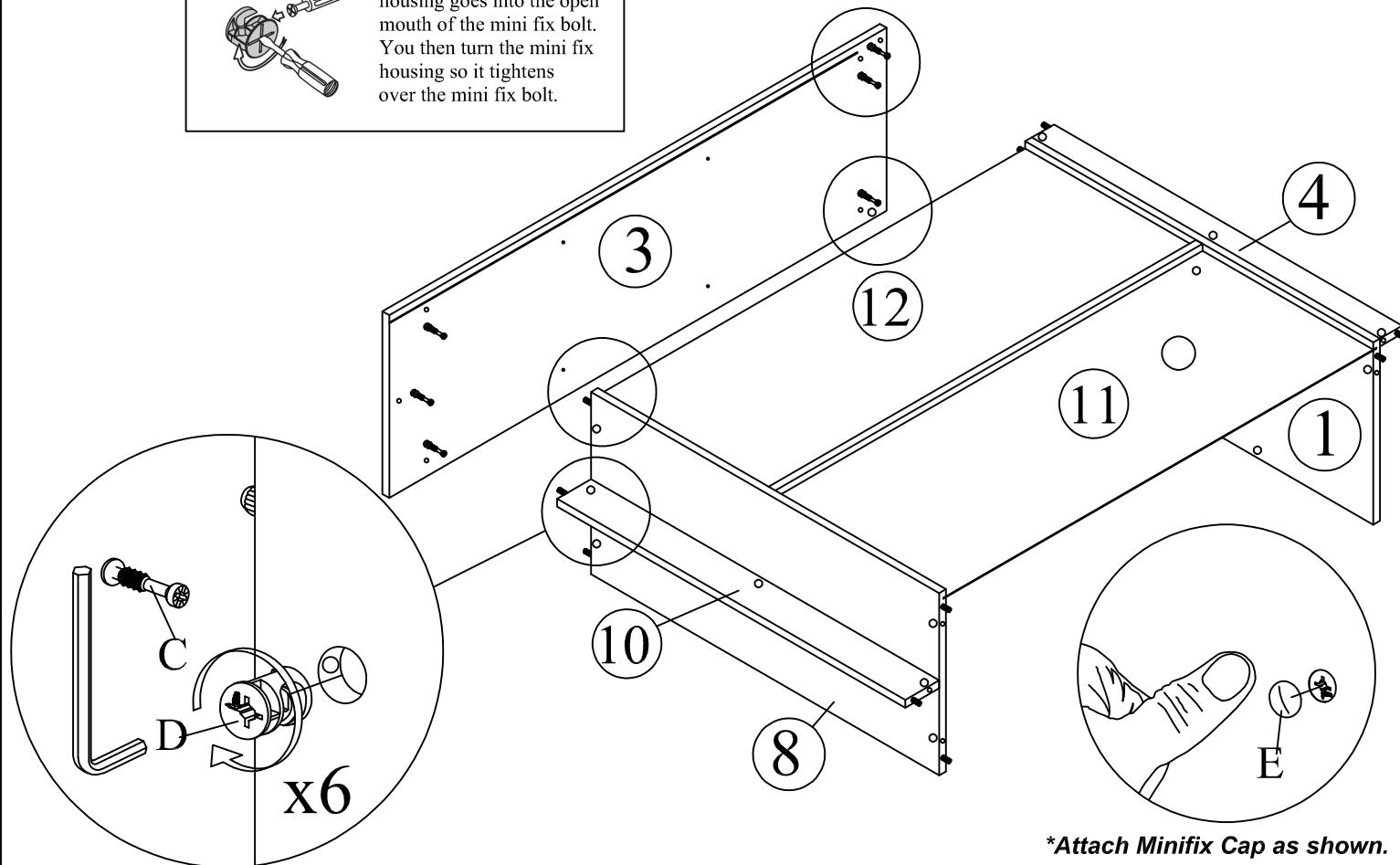


Step 8

This is how a mini fix works...

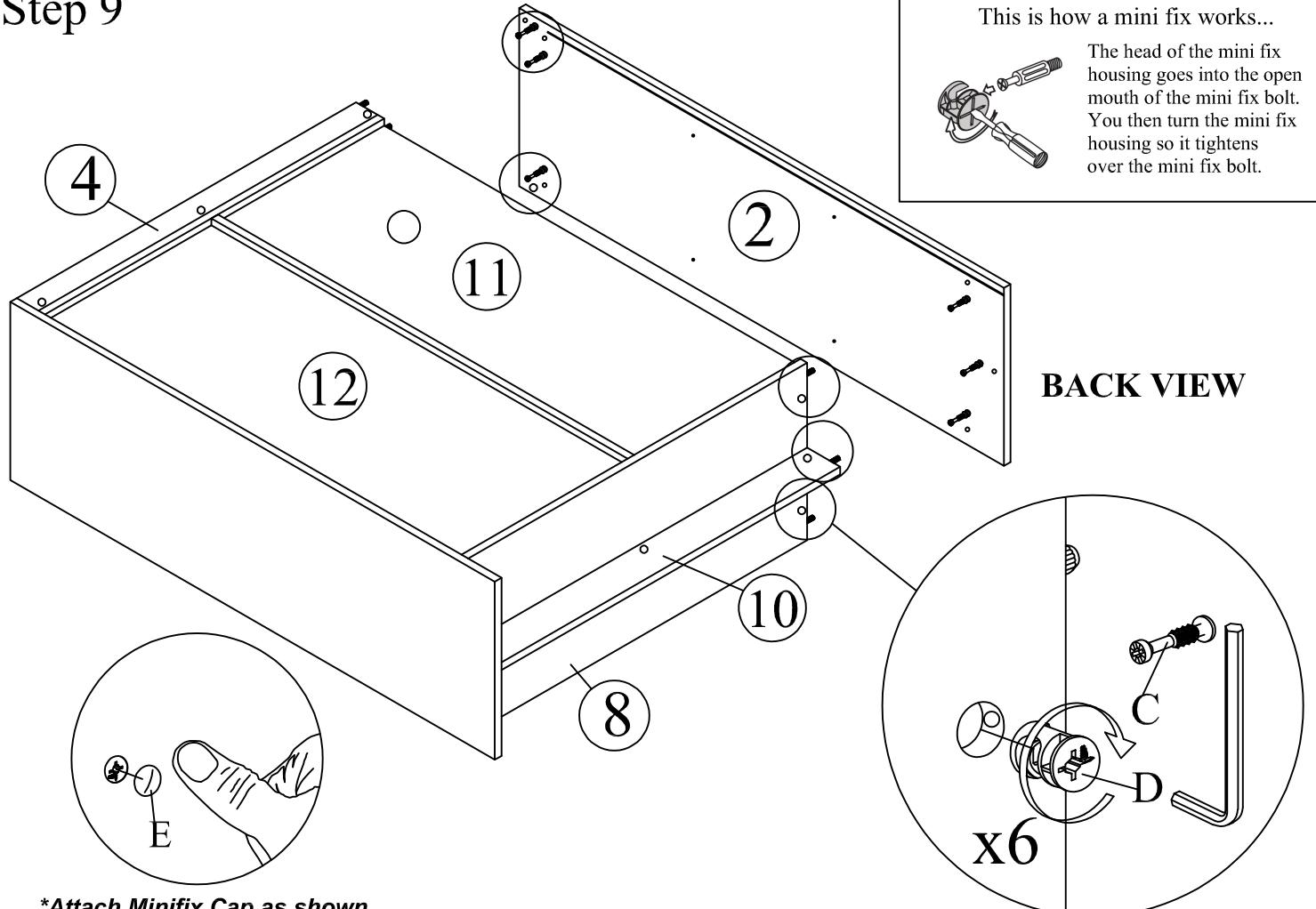


The head of the mini fix housing goes into the open mouth of the mini fix bolt. You then turn the mini fix housing so it tightens over the mini fix bolt.

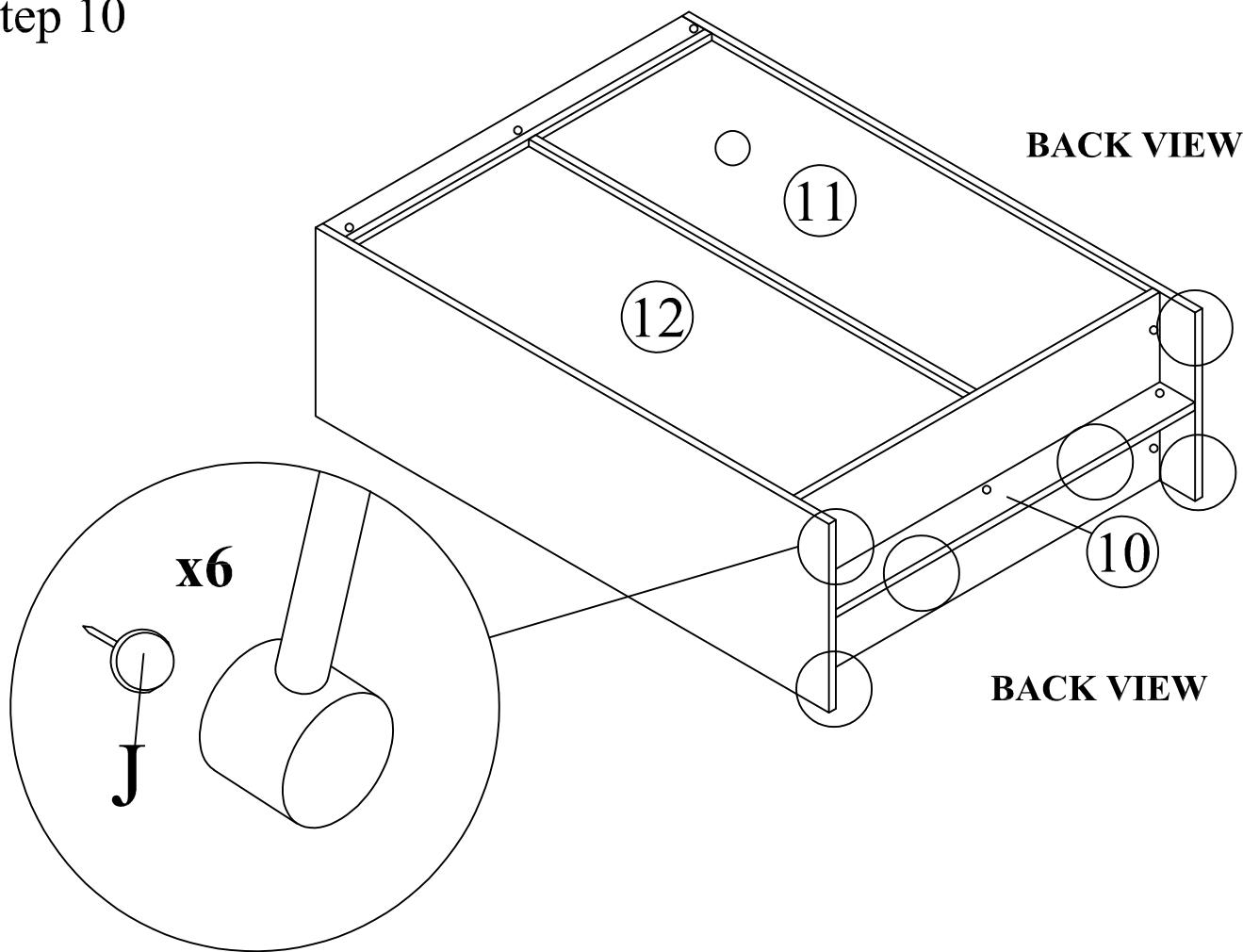


*Attach Minifix Cap as shown.

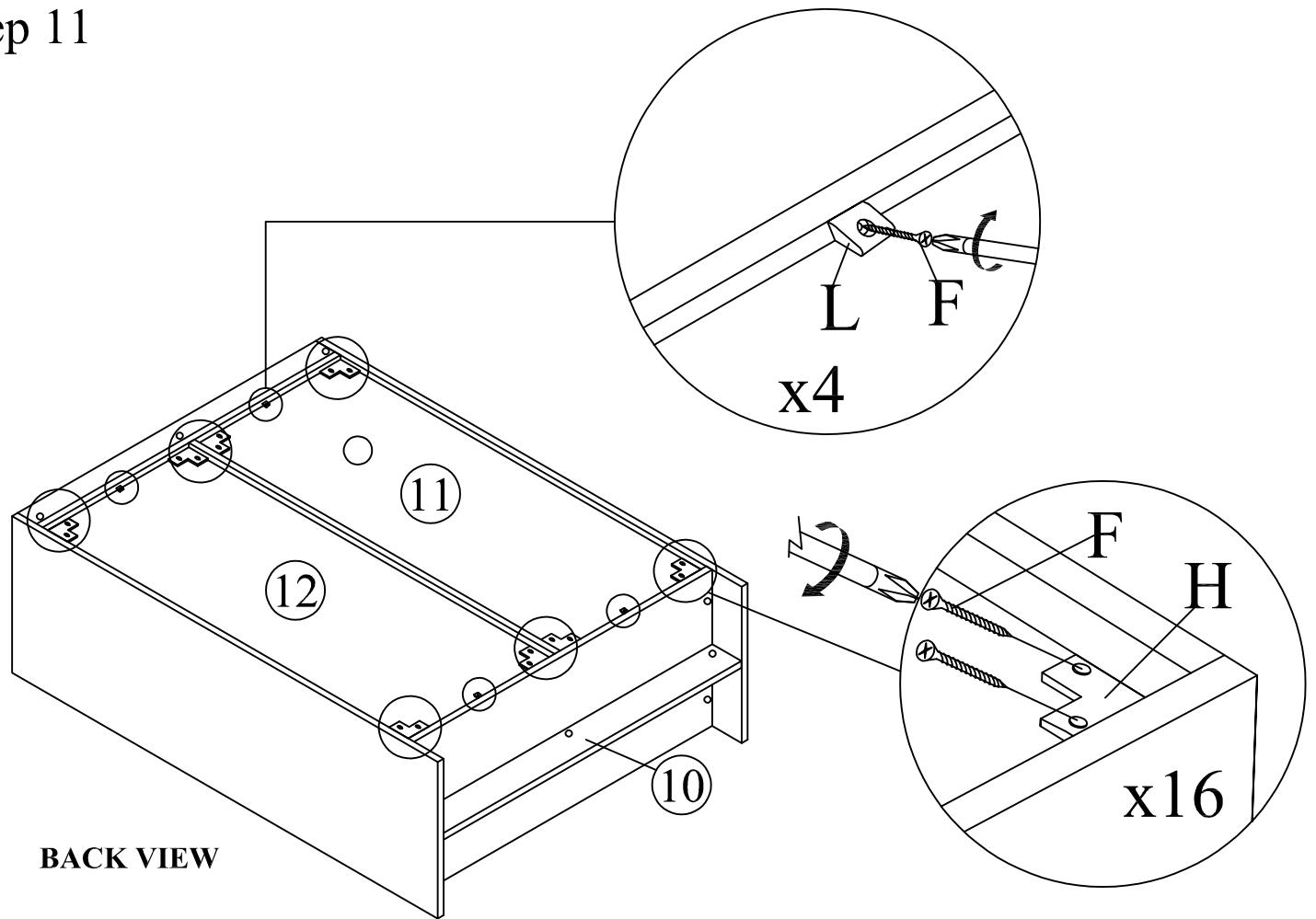
Step 9



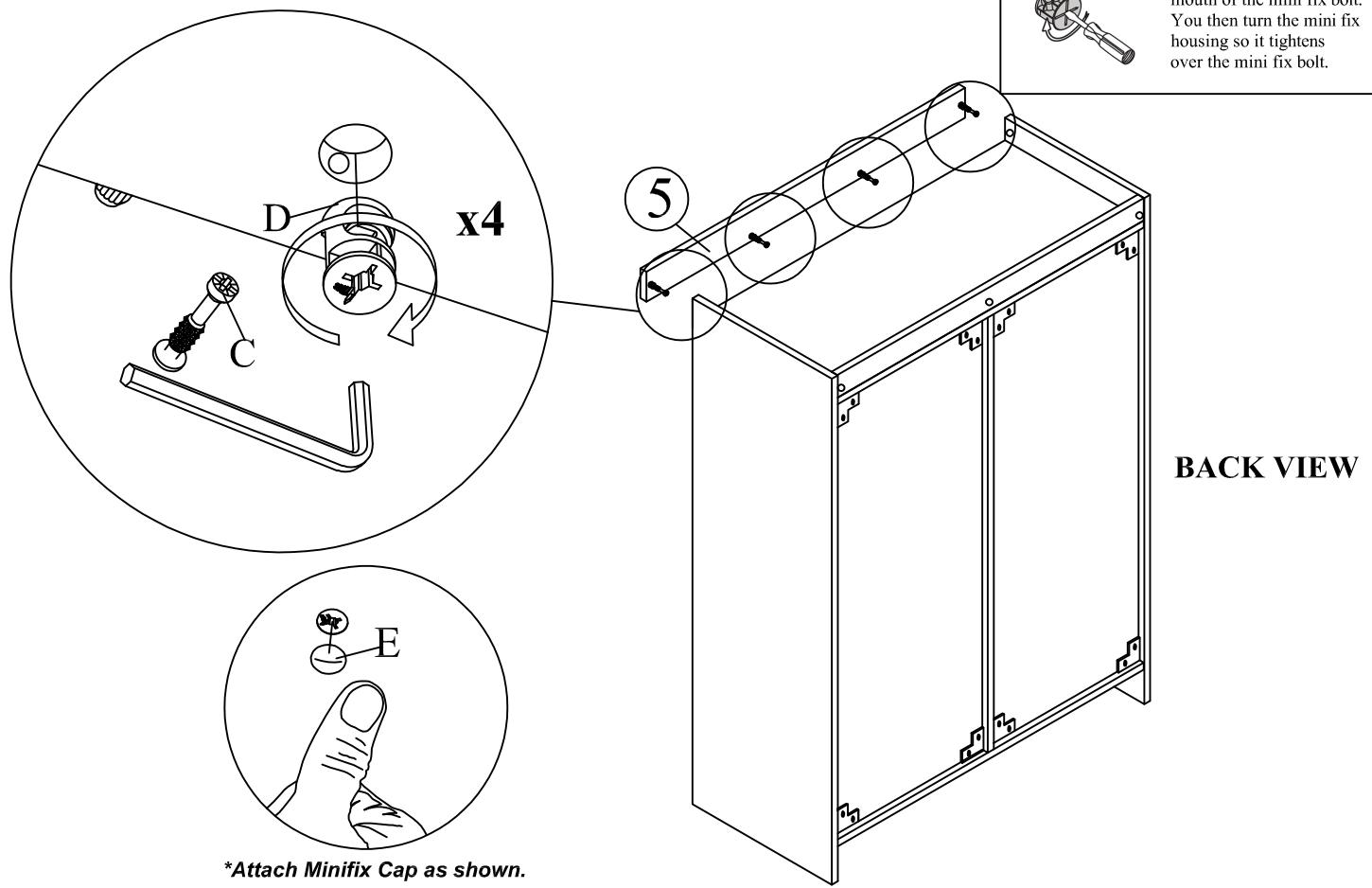
Step 10



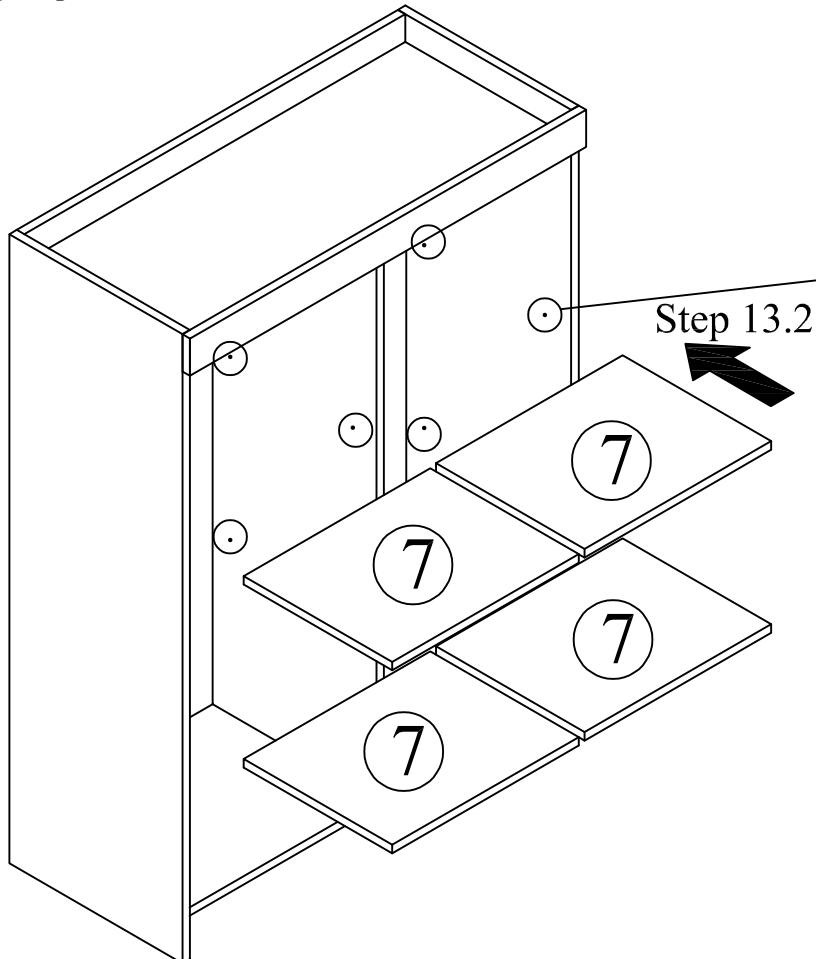
Step 11



Step 12



Step 13

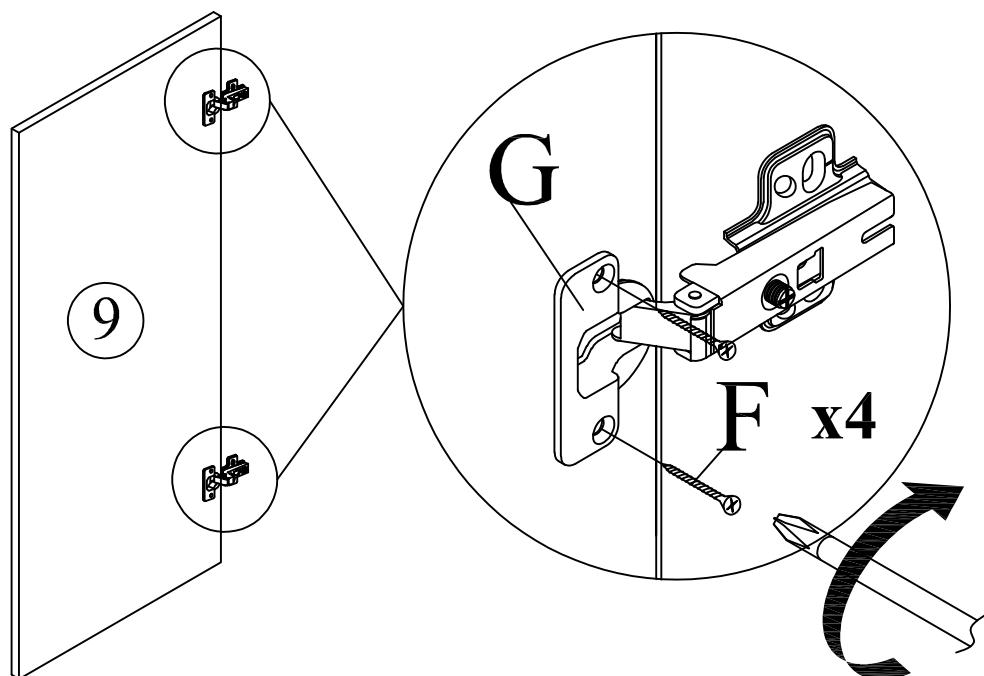


Step 13.1

x16

K

Step 14



Step 15

