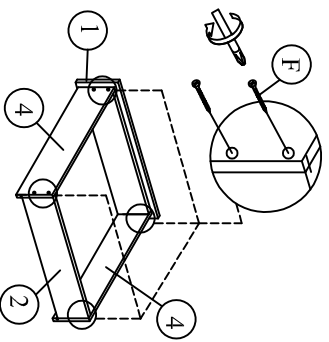
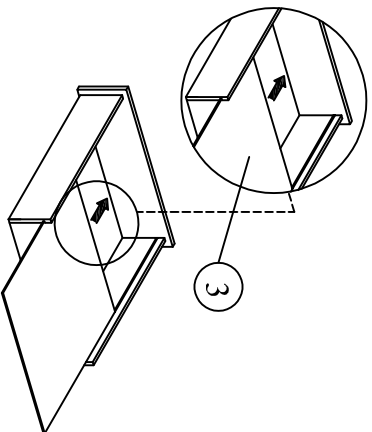




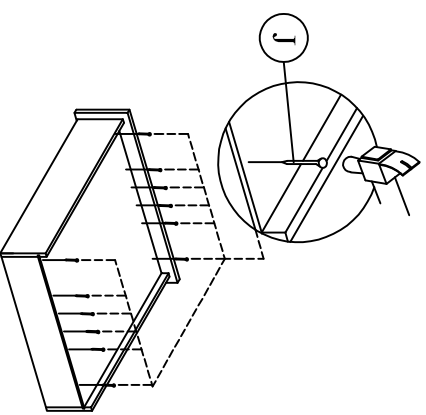
Step 1



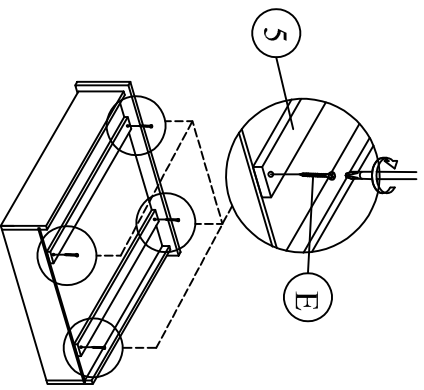
Step 2



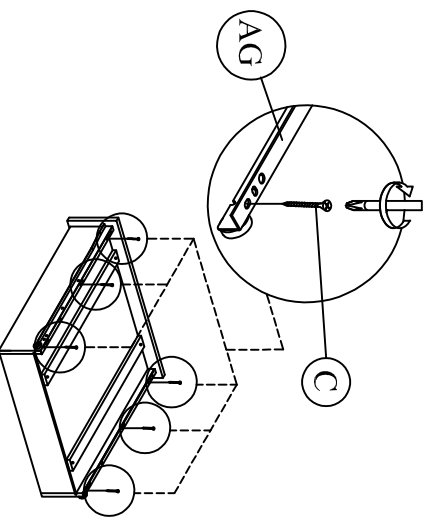
Step 3



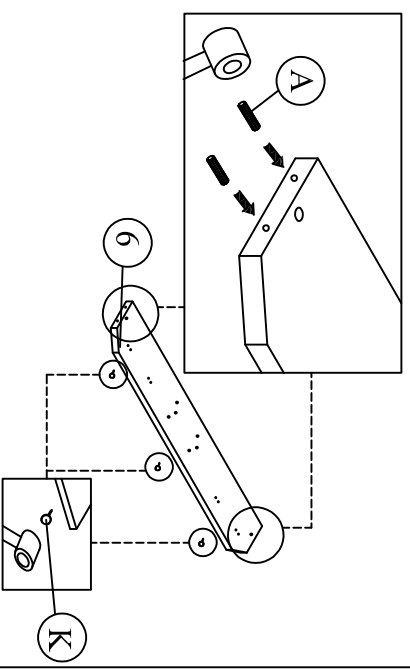
Step 4

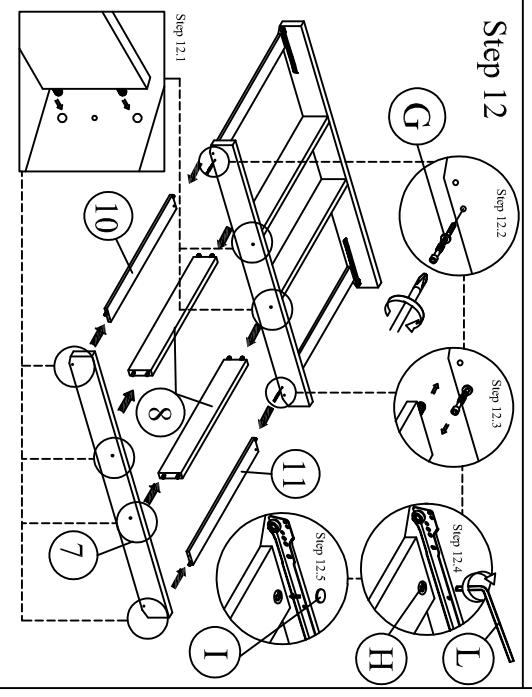
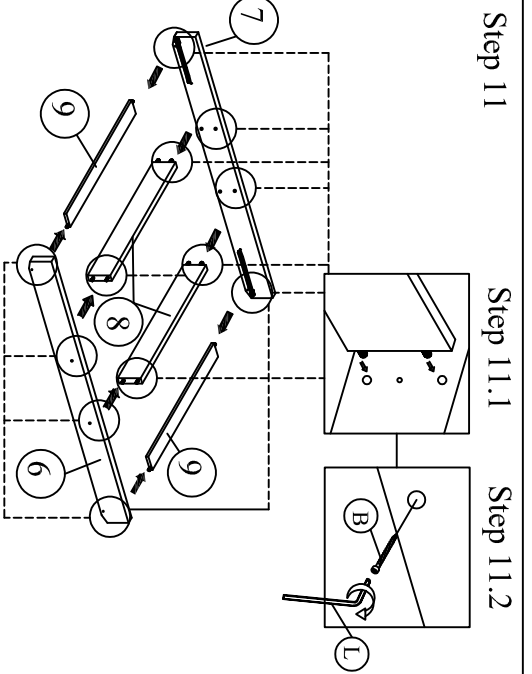
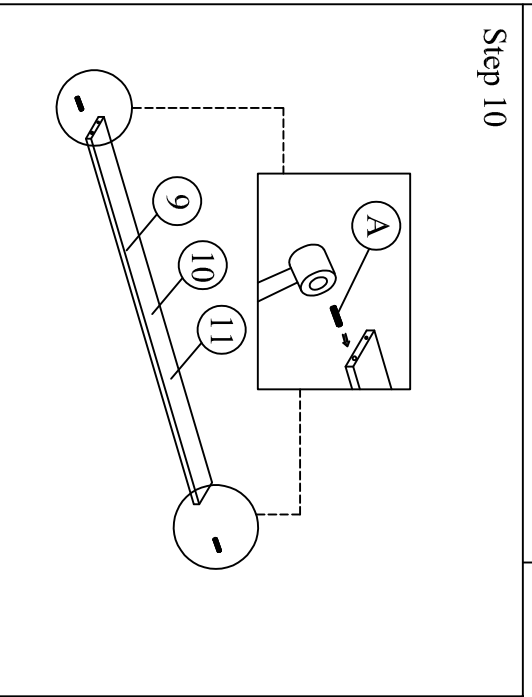
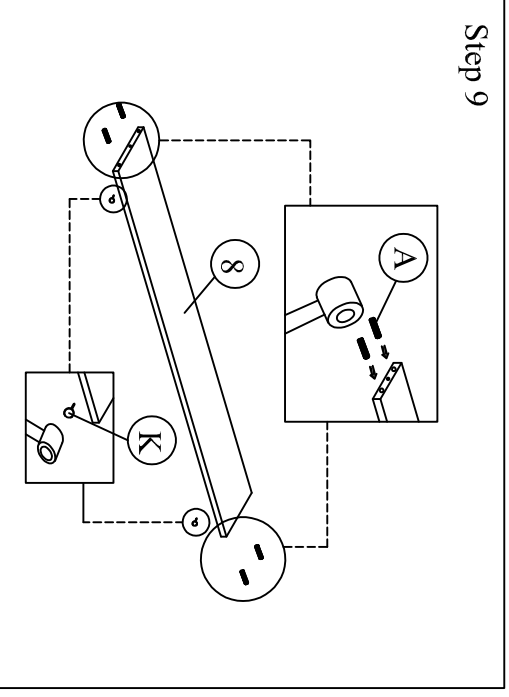
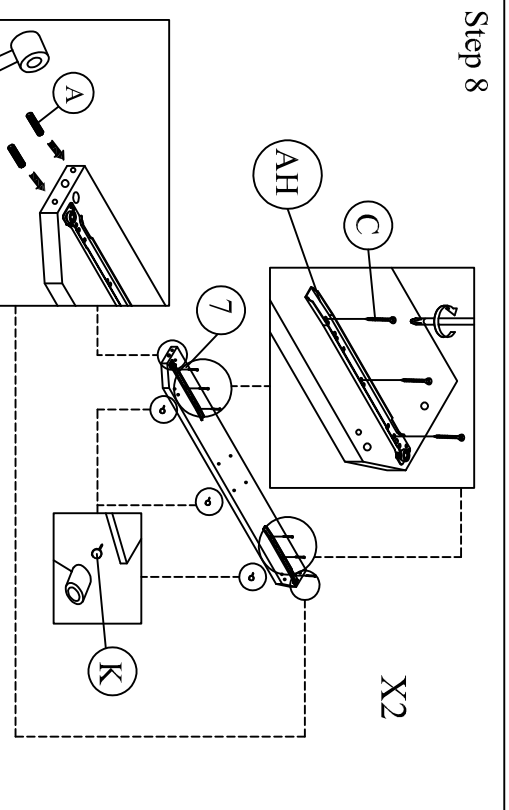
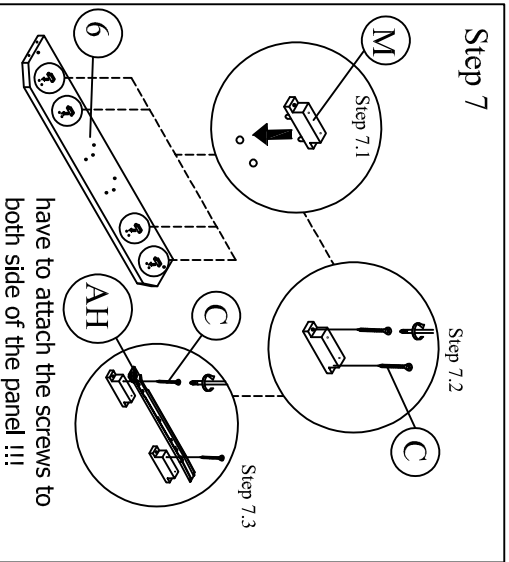


Step 5

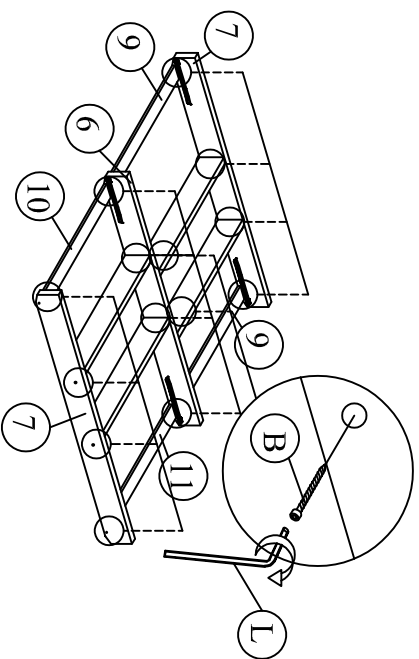


Step 6

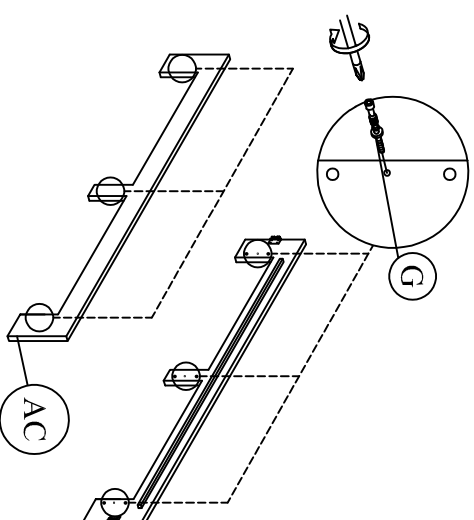




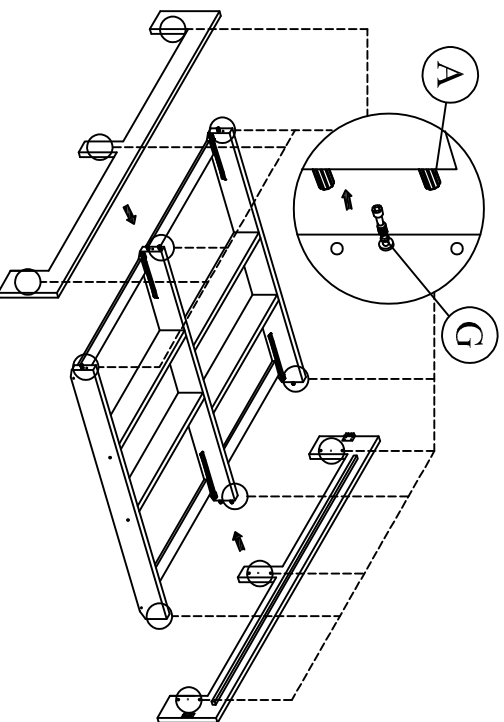
Step 13



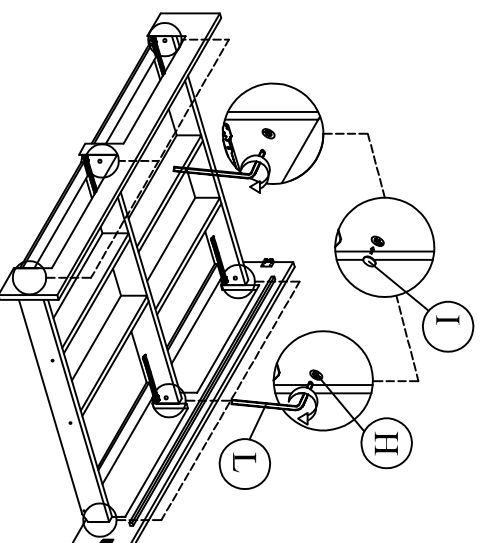
Step 14



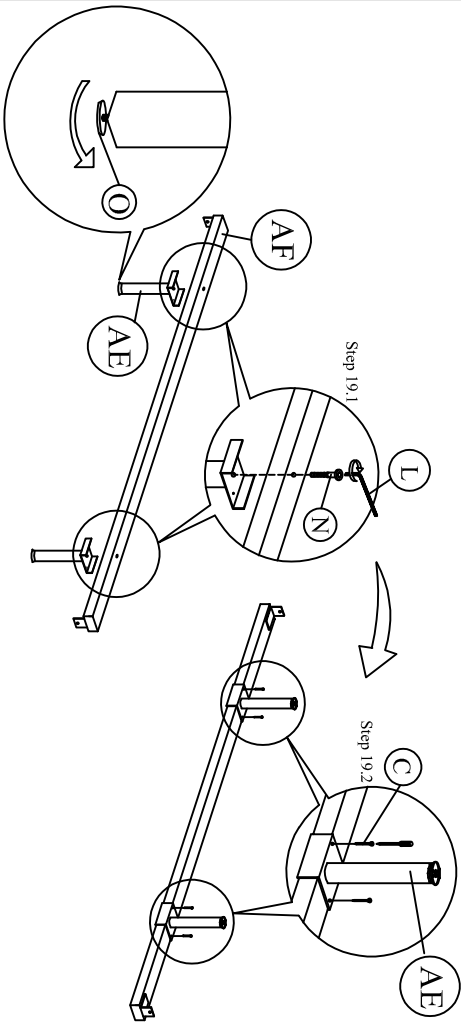
Step 15



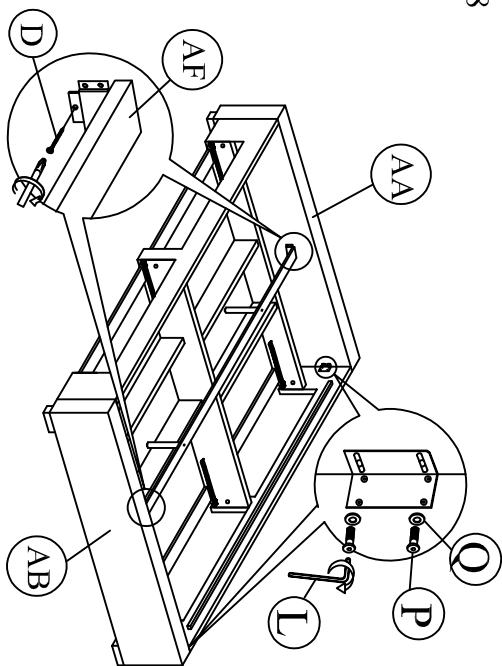
Step 16



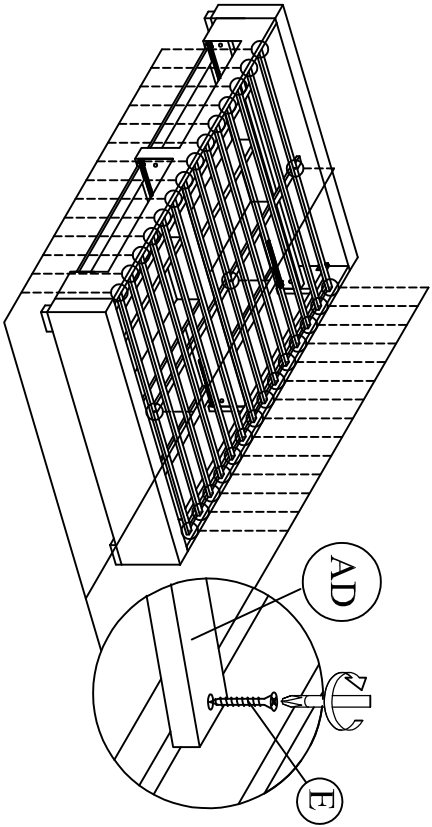
Step 17



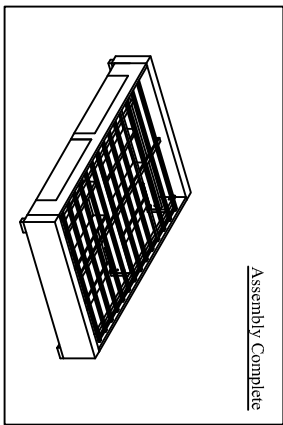
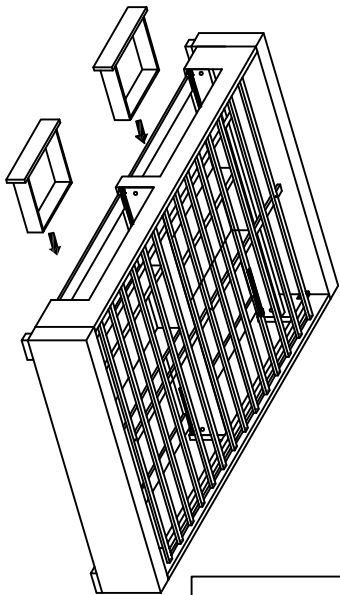
Step 18



Step 19



Step 20



Assembly Complete