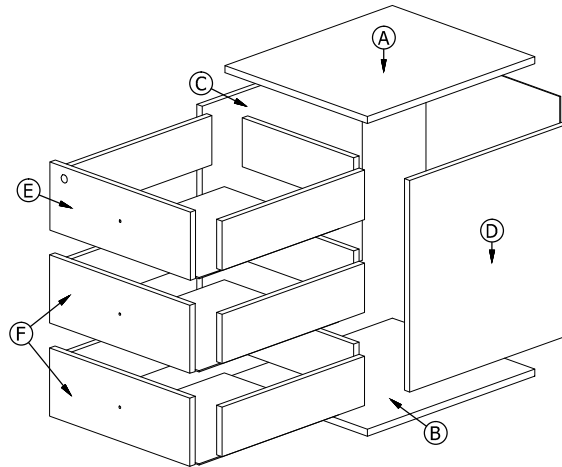


Assembly Instruction

Model : WI5431



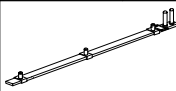




Part List

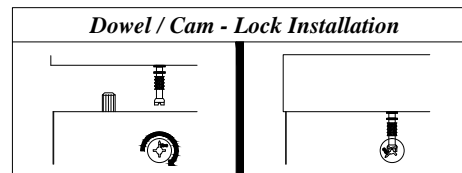


Hardware List

No.	SHAPE	DESCRIPTION	Qty.
1		8x25mm Wood Dowel	14Pcs
2		15MM Titus Minifix	10Sets
3		M3.5x15mm Screw	28Pcs
4		M3x12mm Screw	10Pcs
5		Euro Screw M5x8mm	12Pcs
6		M4x38mm Screw	12Pcs
7		M5x38mm Screw	4Pcs
8		Drawer Lock Stopper	3Pcs
9		Handle (P058) Plastic Screw M3.6 x 24mm	3Sets

10		Plate Caster (Brake) Plate Caster (No Brake)	2Pcs 2Pcs
11		Drawer Slide (400mm)	3Sets
12		Front Lock Bar(434MM)	1Pc
13		Lock	1Set
14		Minifix cap	6Pcs

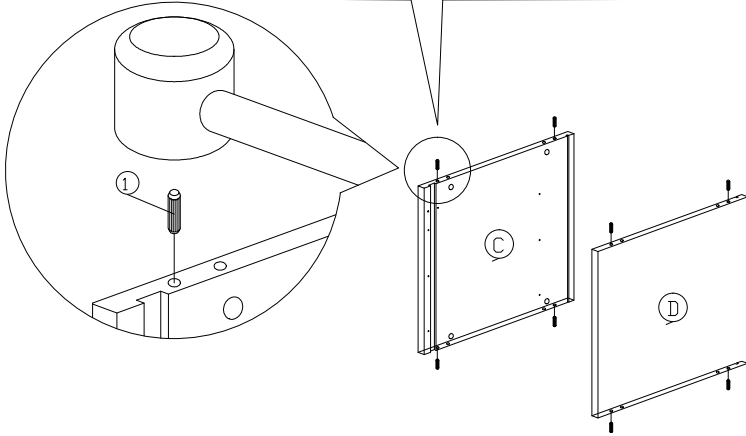
Dowel / Cam - Lock Installation



Assembly Instruction

Step 1

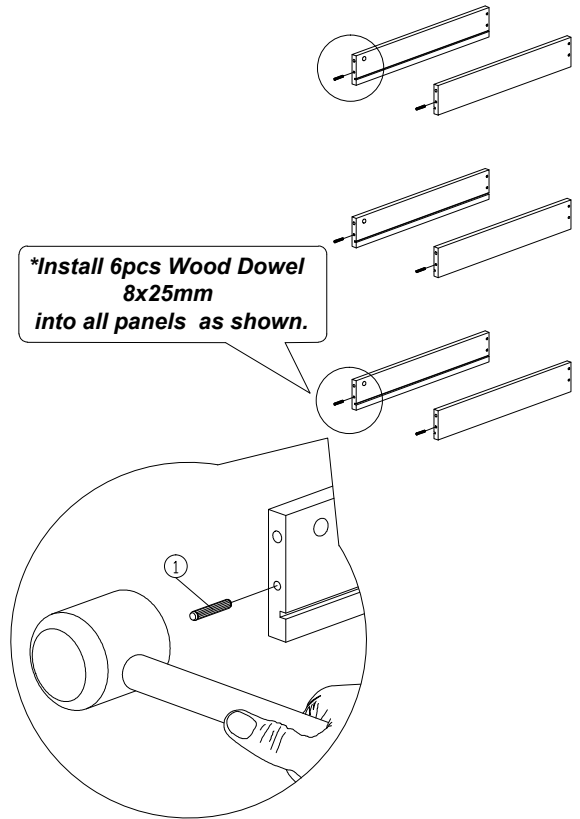
**Install 8pcs Wood Dowel 8x25mm into all panels as shown.*



1		8Pcs
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Step 2

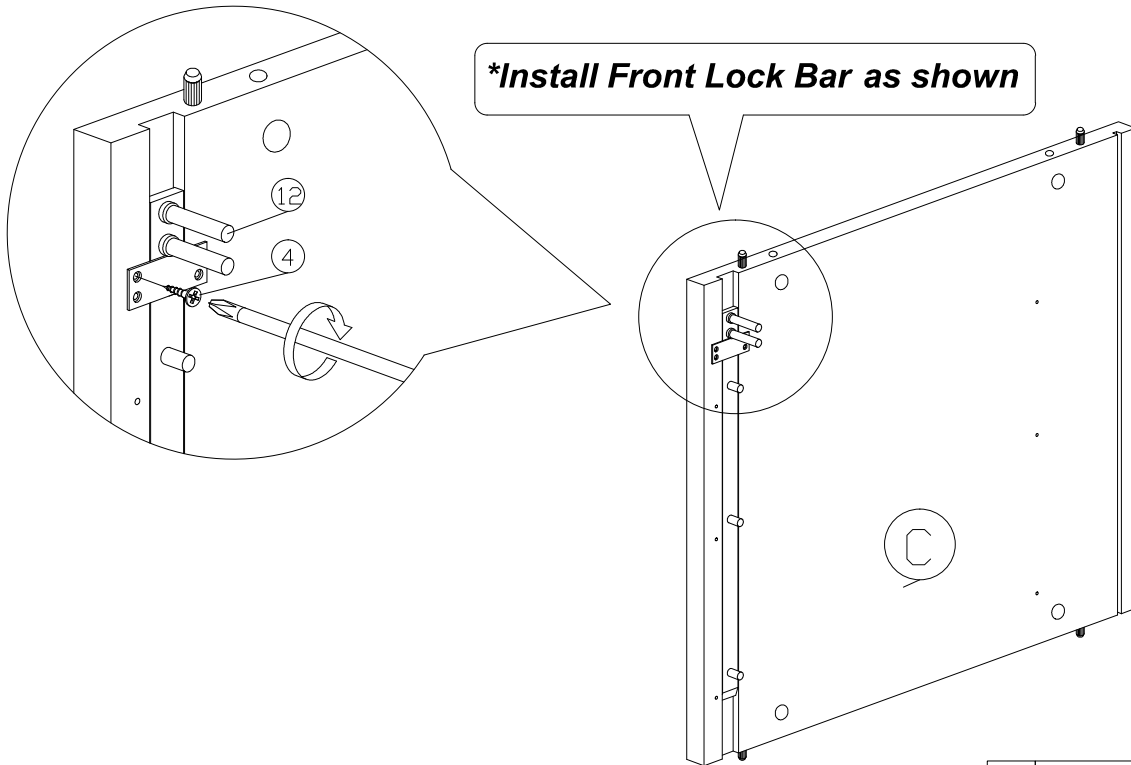
**Install 6pcs Wood Dowel 8x25mm into all panels as shown.*





1		8Pcs
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Step 3

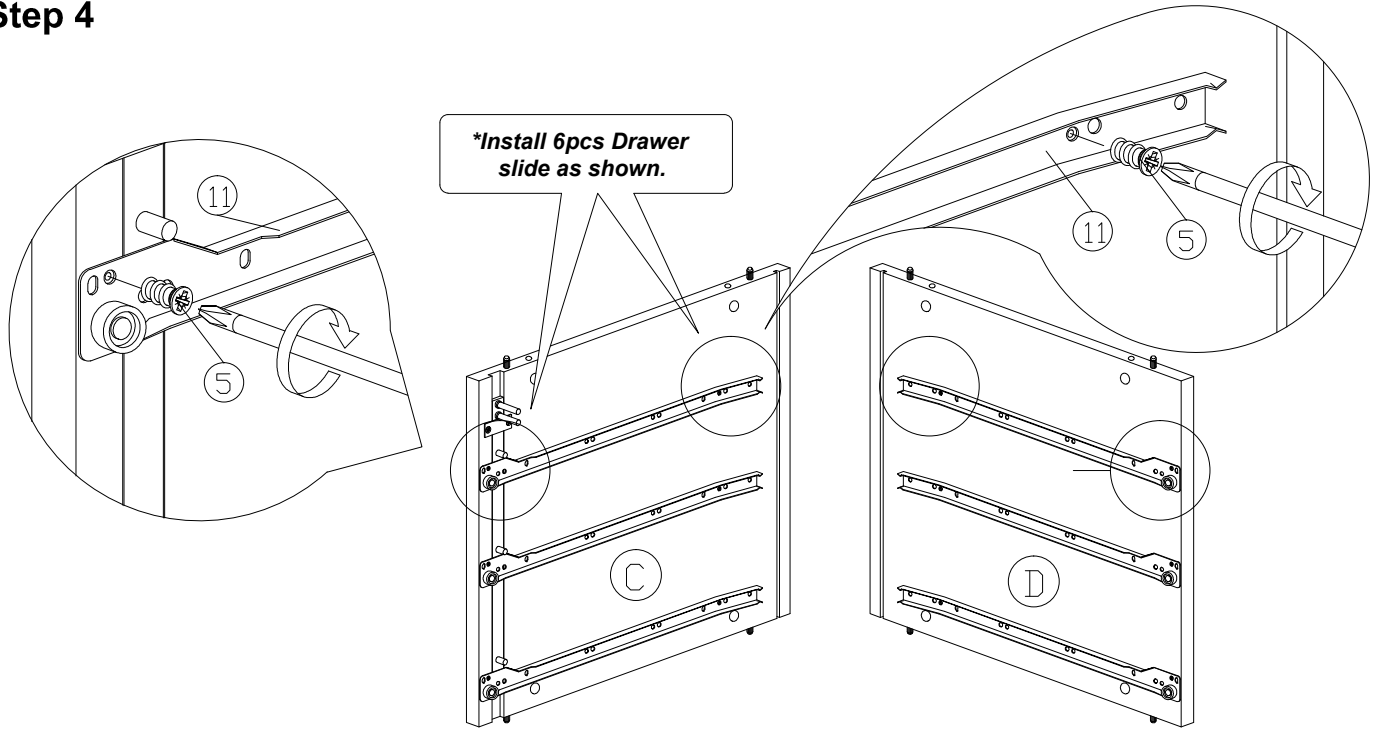
**Install Front Lock Bar as shown*





4		4Pcs
12		1Pc

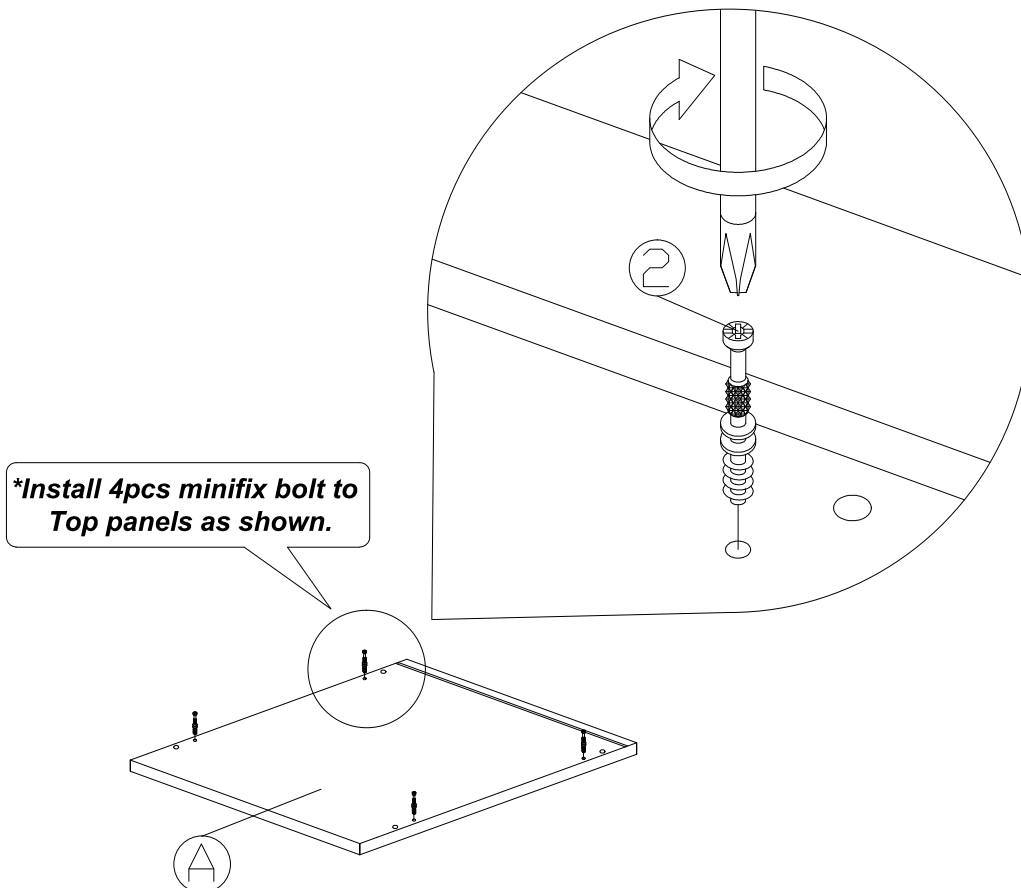
Assembly Instruction


Step 4



5		12Pcs
11		6Pcs

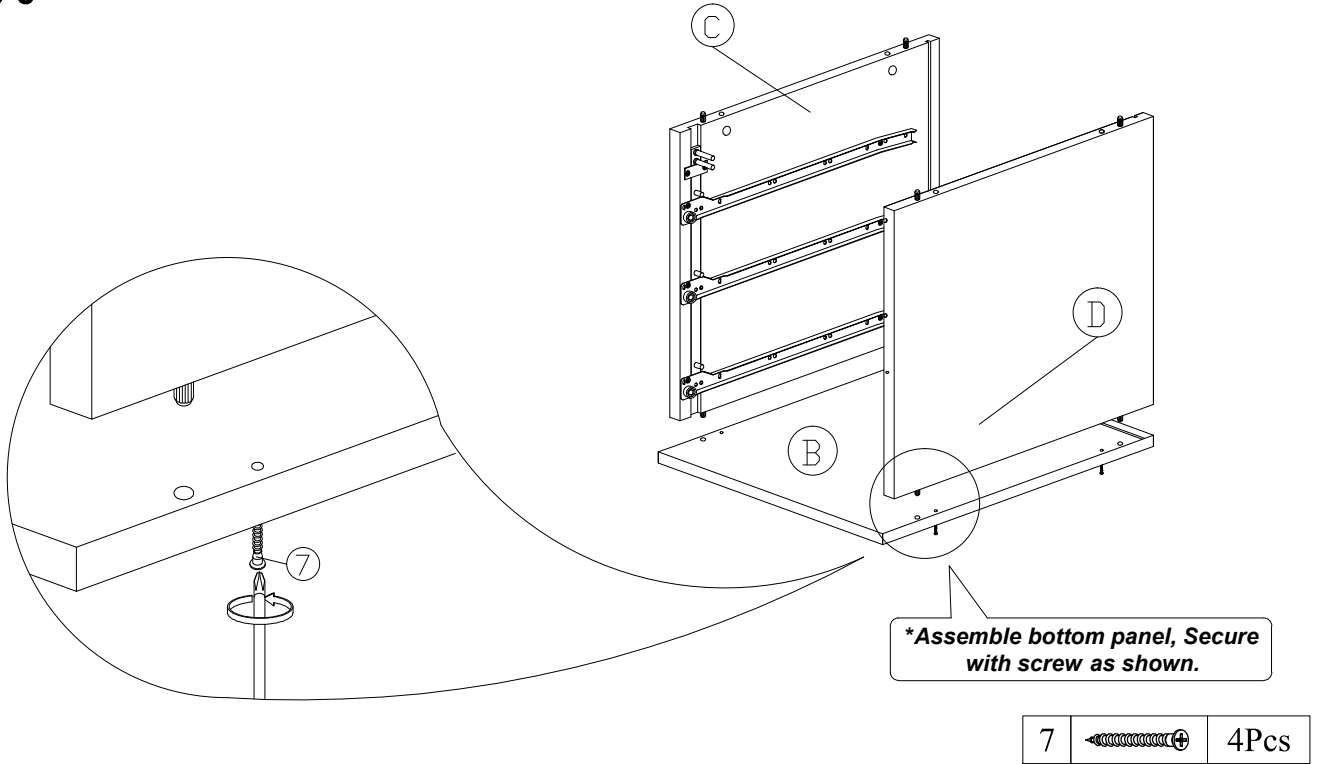
Step 5



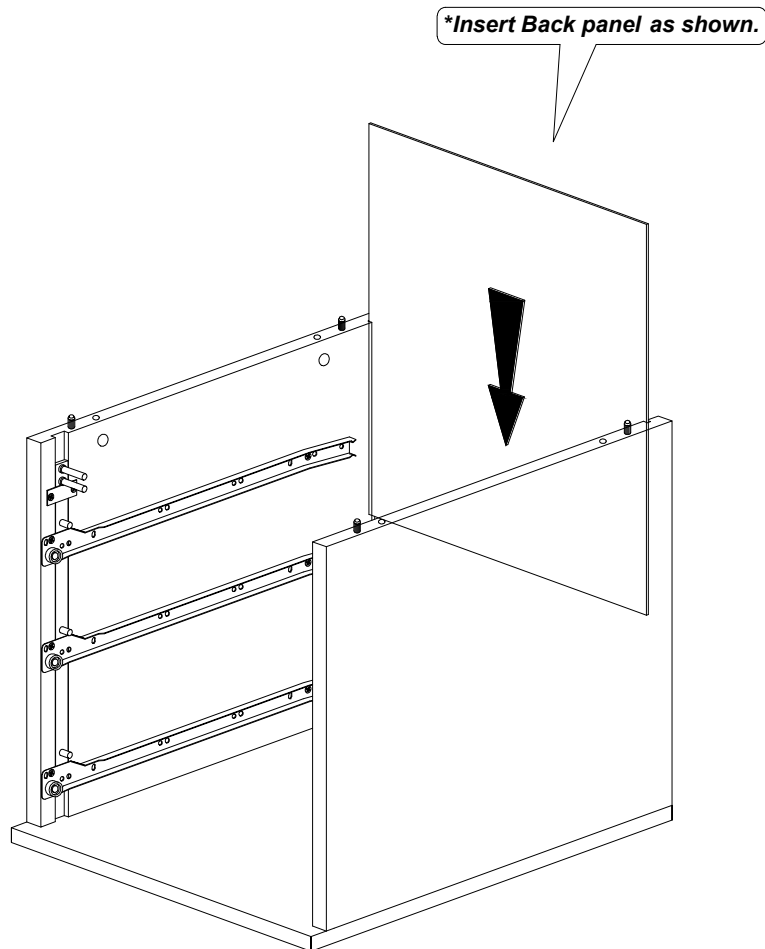
2		4Pcs
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Assembly Instruction

Step 6

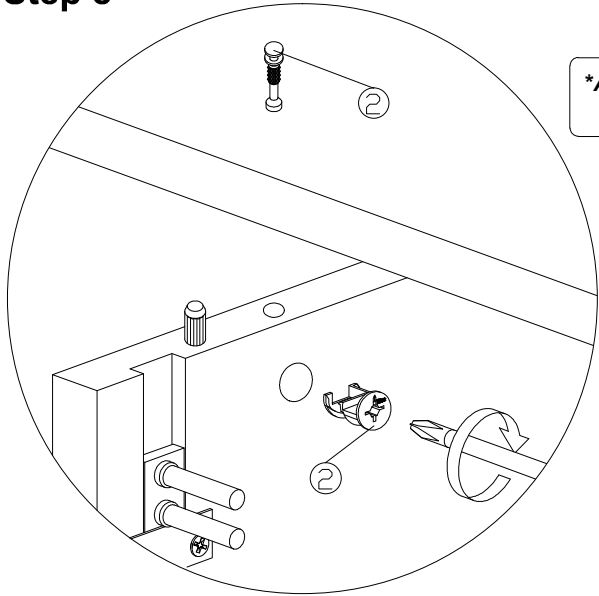


Step 7

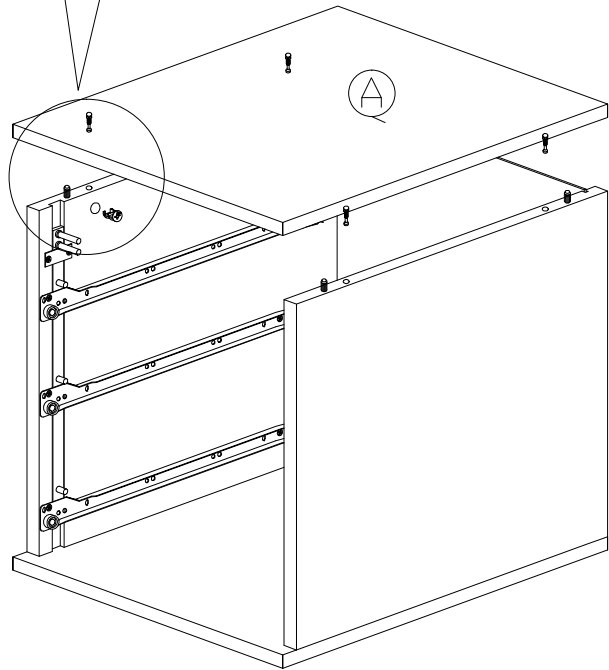



Assembly Instruction

Step 8



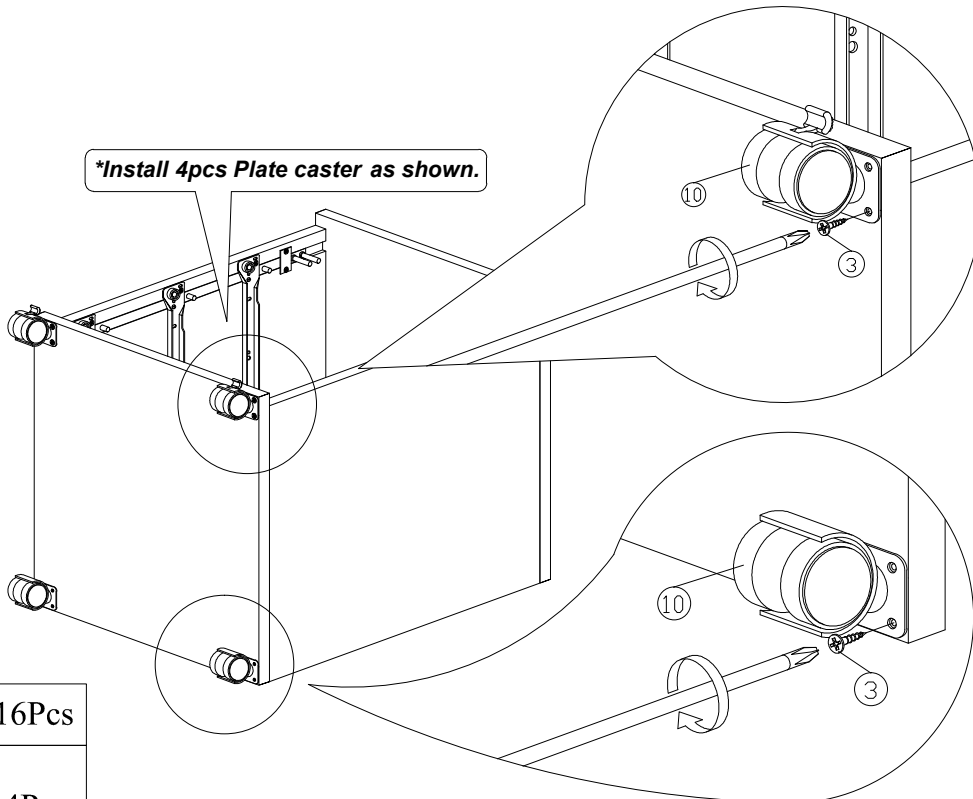
**Assemble Top panel, Secure with minifix as shown.*


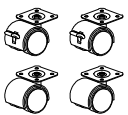


2		4Pcs
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Step 9

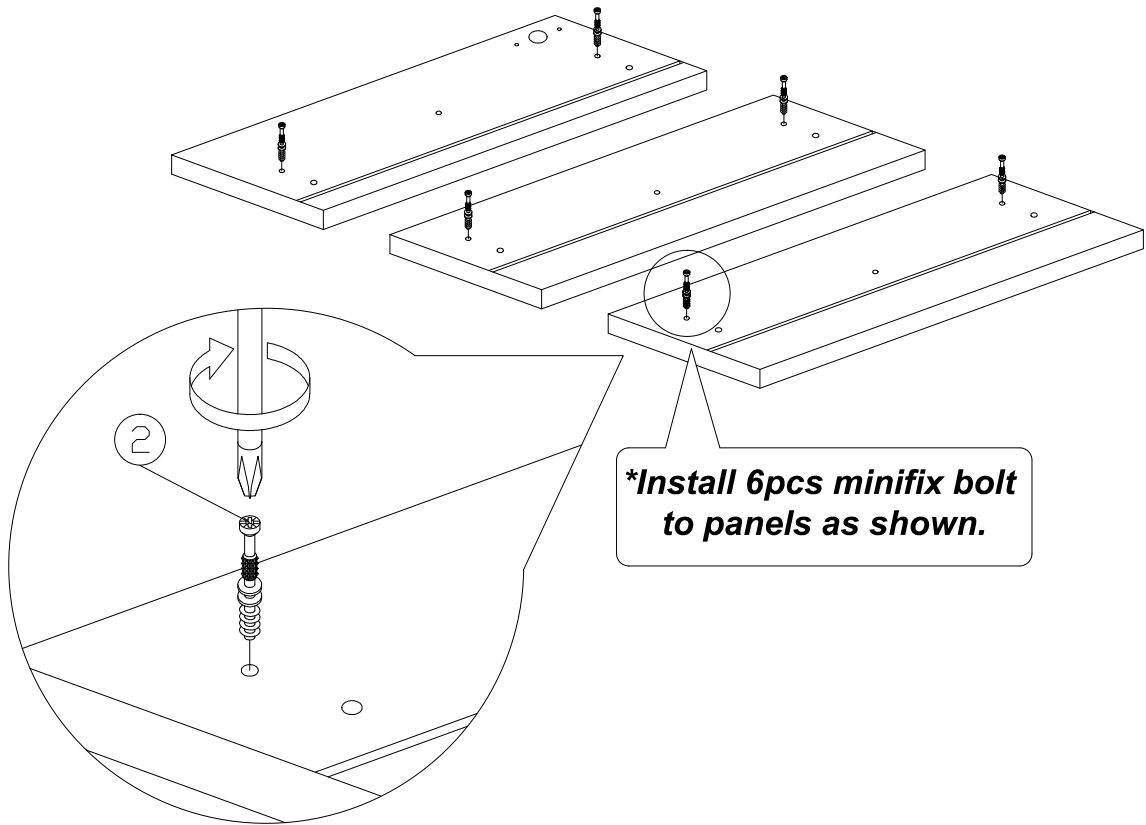
**Install 4pcs Plate caster as shown.*




3		16Pcs
10		4Pcs

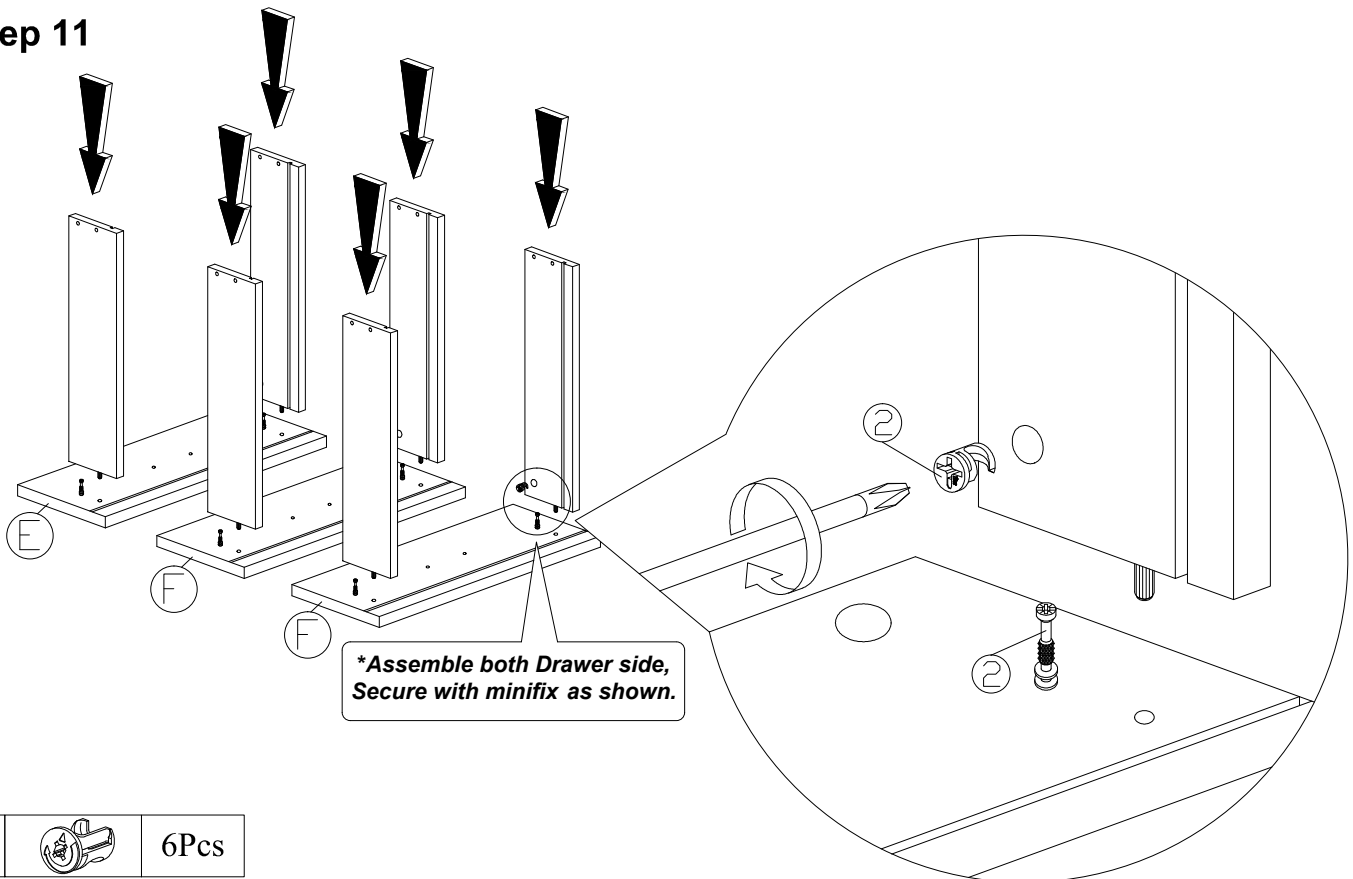
Assembly Instruction


Step 10



2		6Pcs
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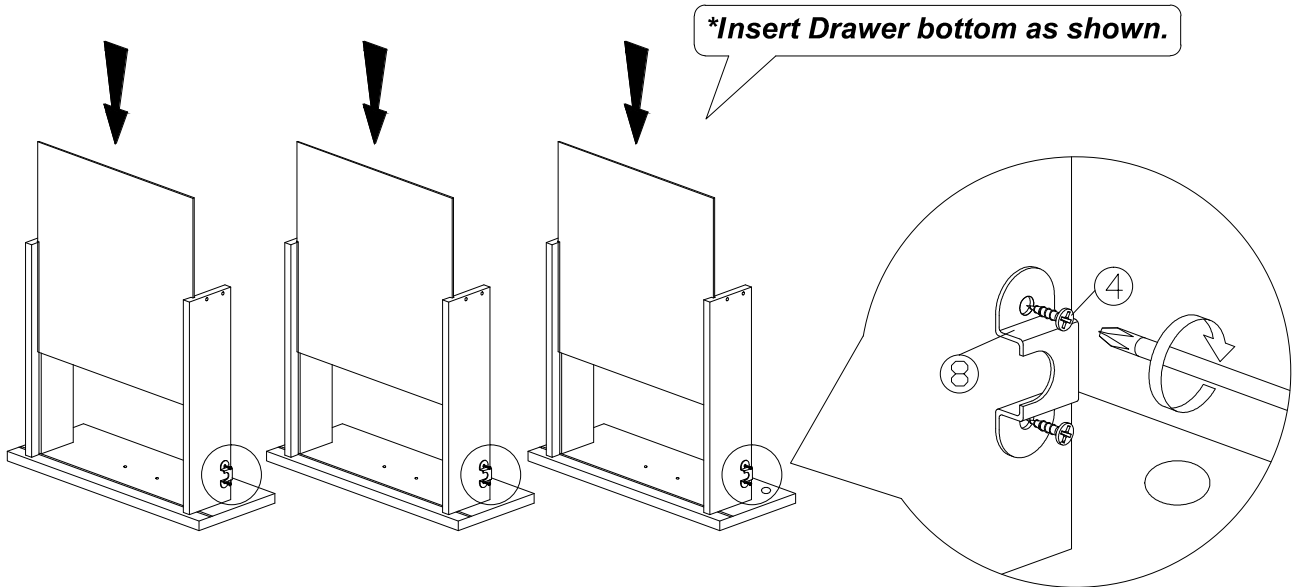
Step 11





2		6Pcs
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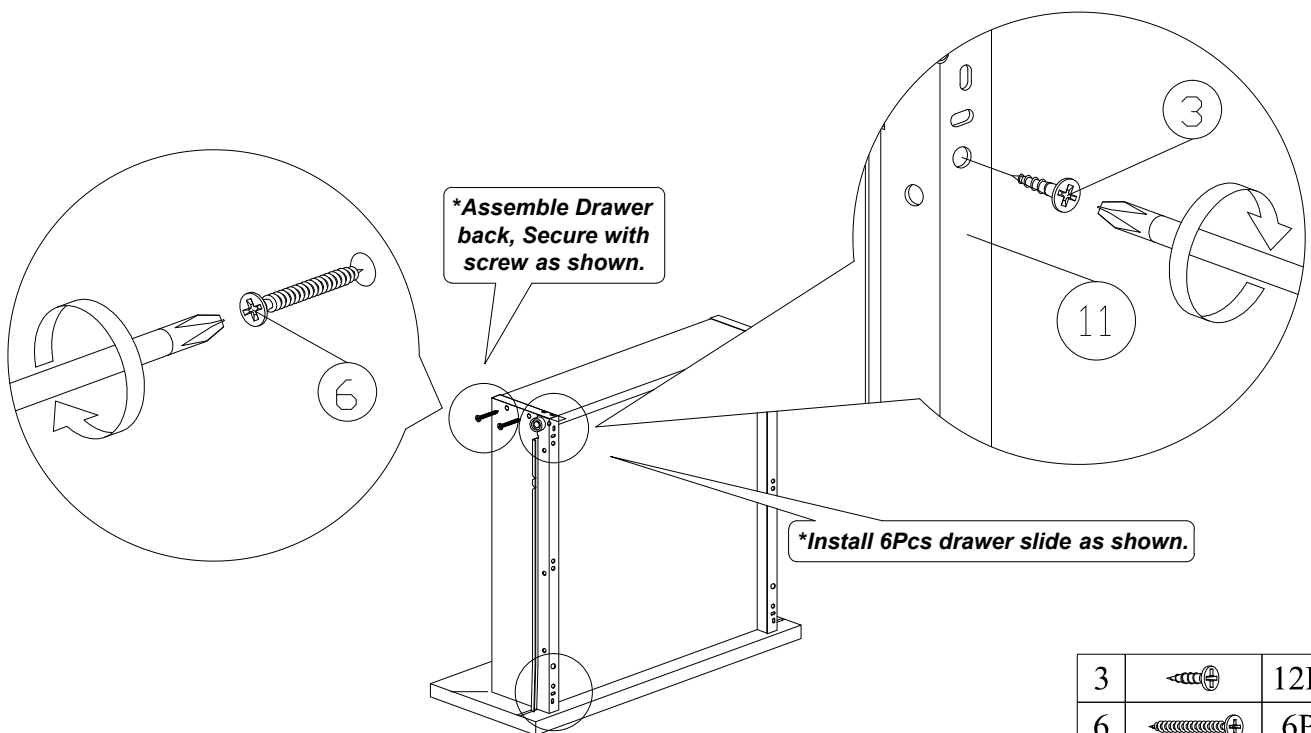
Assembly Instruction




Step 12



4		6Pcs
8		3Pcs

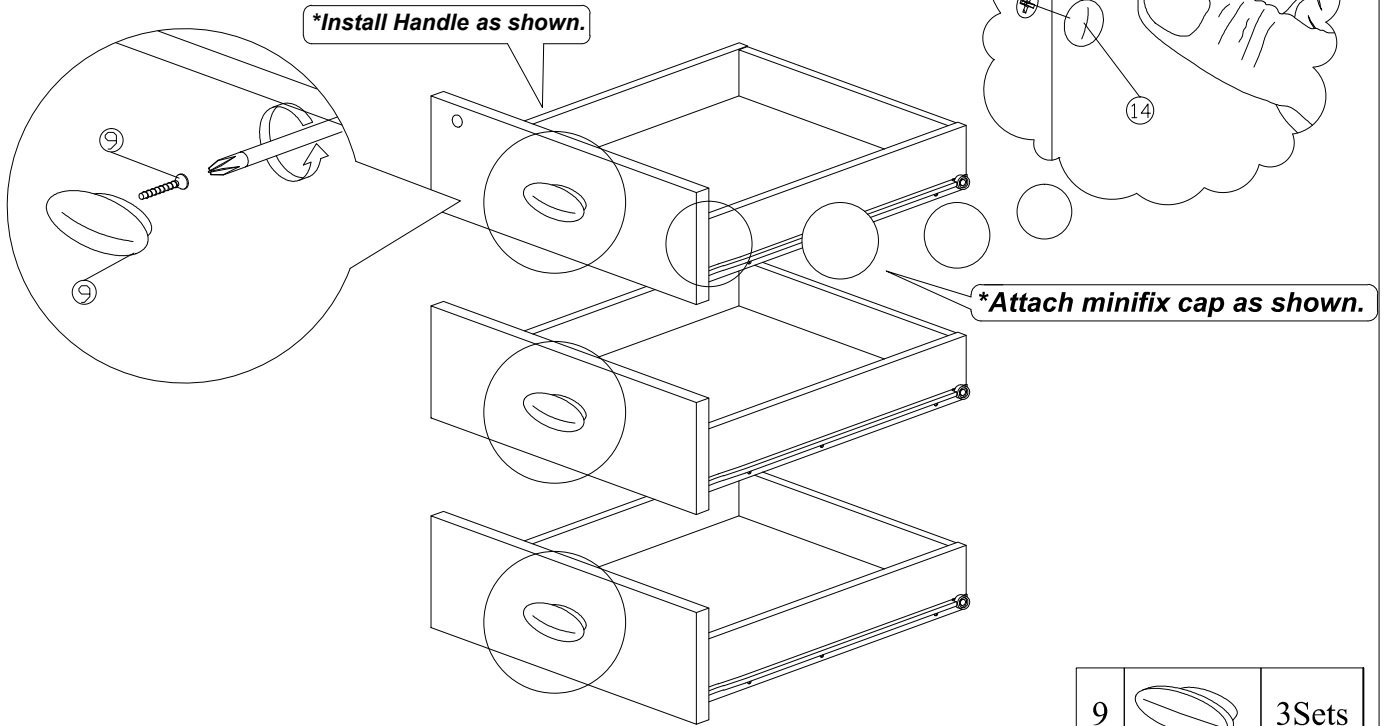
Step 13

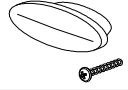



3		12Pcs
6		6Pcs
11		6Pcs

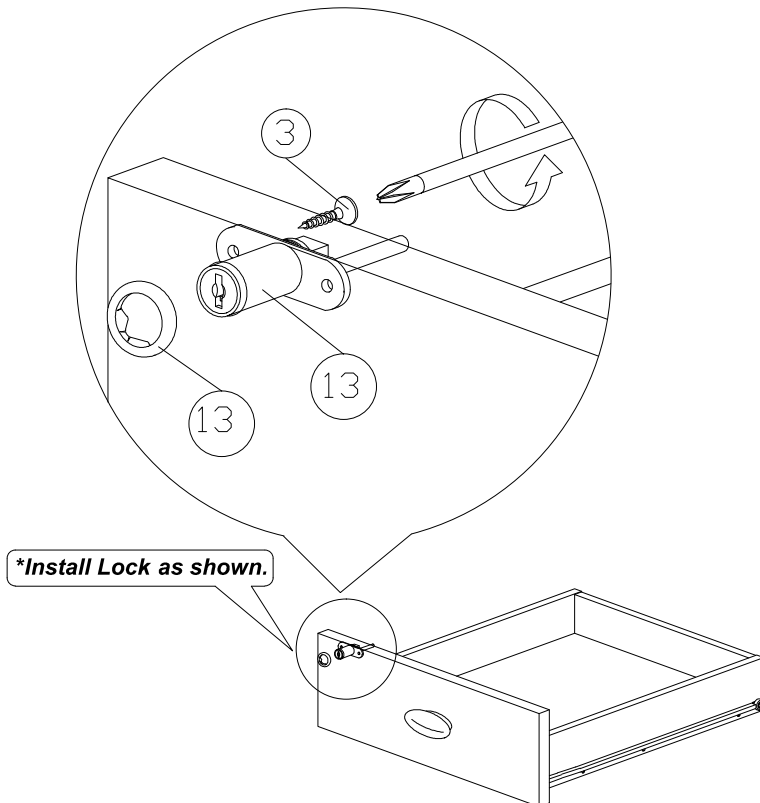
Assembly Instruction


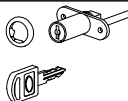
Step 14



9		3Sets
14		6Pcs

Step 15

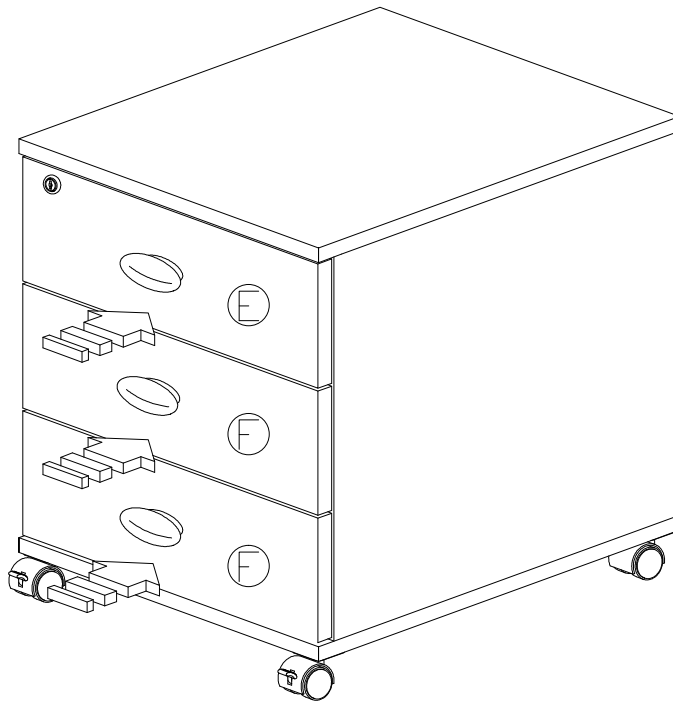


3		2Pcs
13		1Set

Assembly Instruction

Step 16

**Install Drawer as shown.*



Complete

